

# Taking control of flowing dense suspensions

Dr Chris Ness

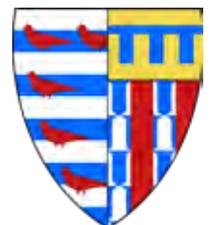
[cjn34@cam.ac.uk](mailto:cjn34@cam.ac.uk)

Research Fellow

Department of Chemical Engineering and Biotechnology  
University of Cambridge



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## Research interests

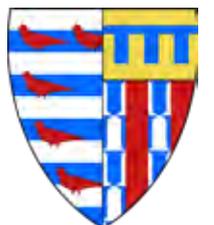
*Suspension rheology*

Self-assembling athermal emulsions

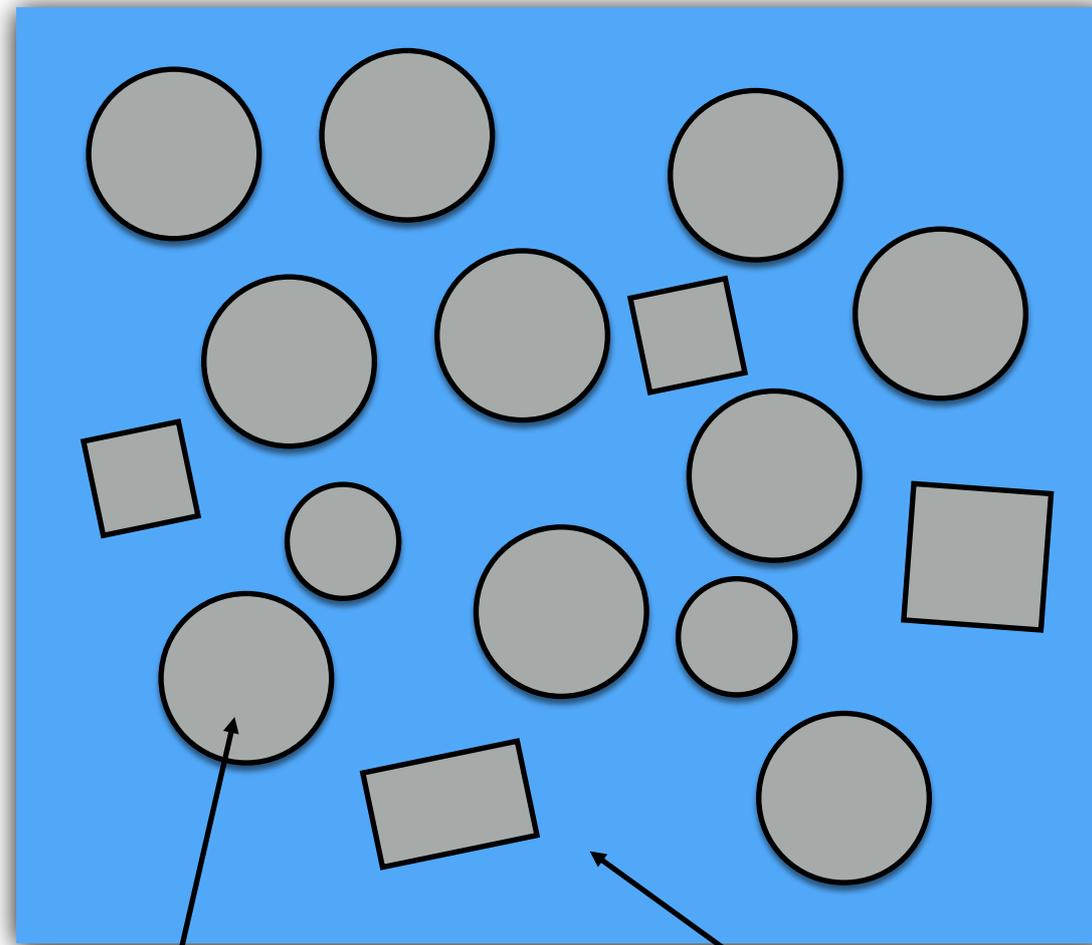
Theory of polymer glasses



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# Dense suspensions

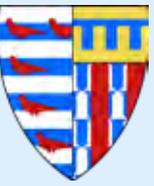


repulsive particles

viscosity  $\eta_f$

volume fraction  $\varphi \sim 30-65\%$

# Dense suspensions

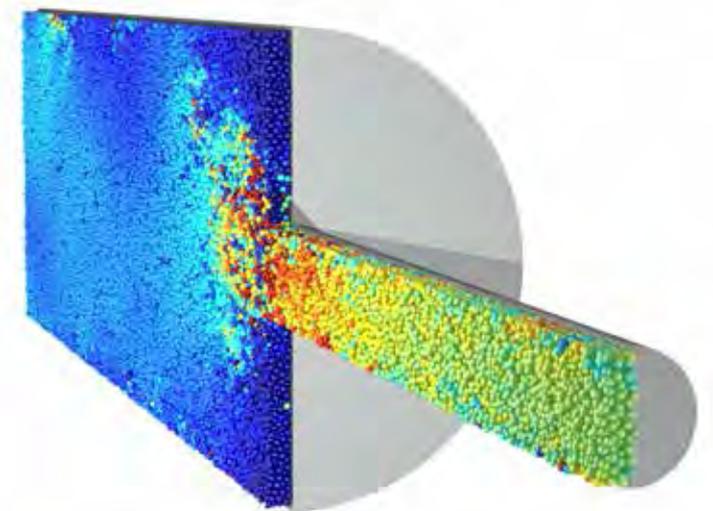
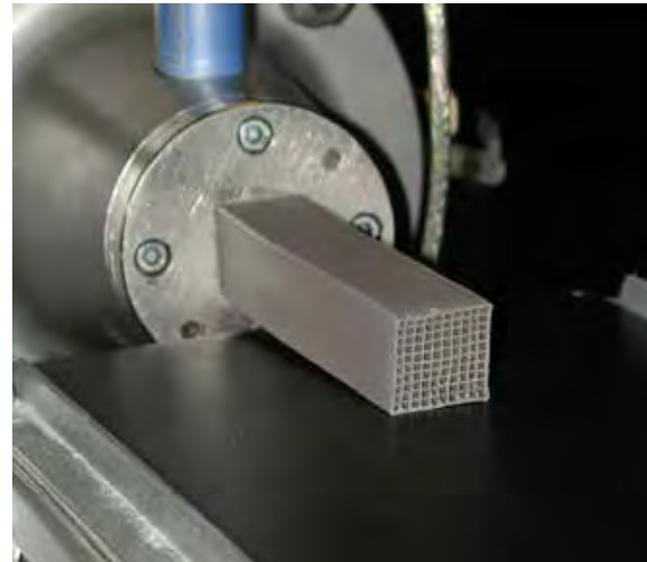


## In industry:

Paste extrusion

Cement/concrete handling and transportation

Muds, slurries, wet sands



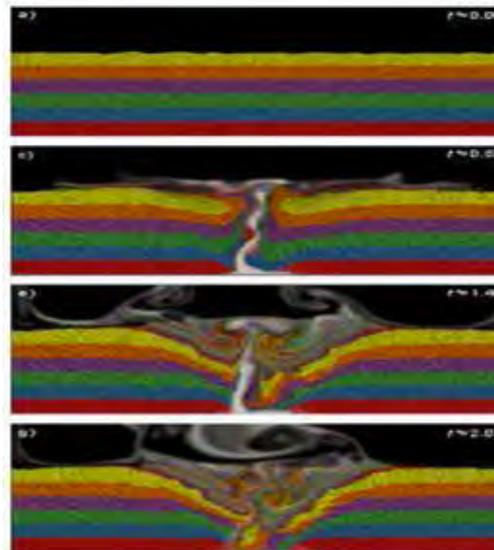
Ness et al, AIChE Journal (2017)

## In nature:

Magma flows

e.g. Bergantz et al, Journal of Geophysical Research (2017)

Subsea landslides



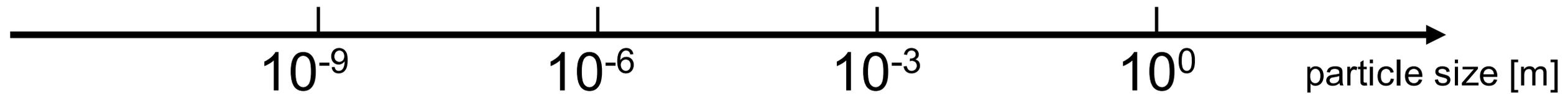
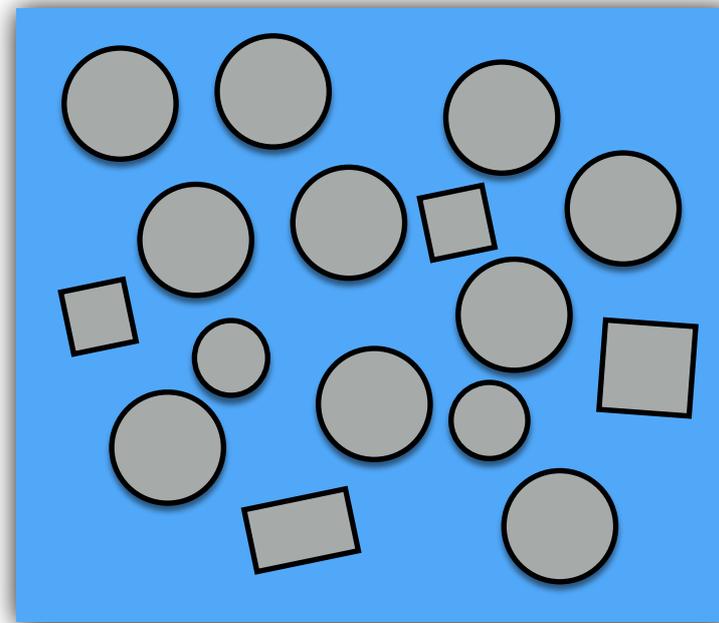
## In medicine:

Calcium phosphate cement for bone replacement

e.g. Zhang et al, Acta Biomaterialia (2014)



# Dense suspensions



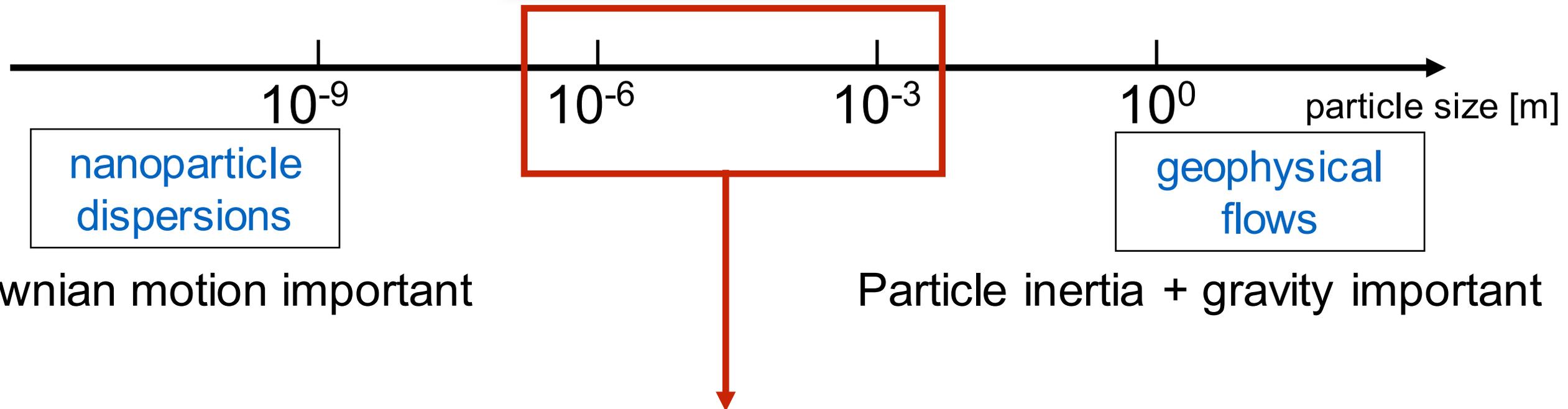
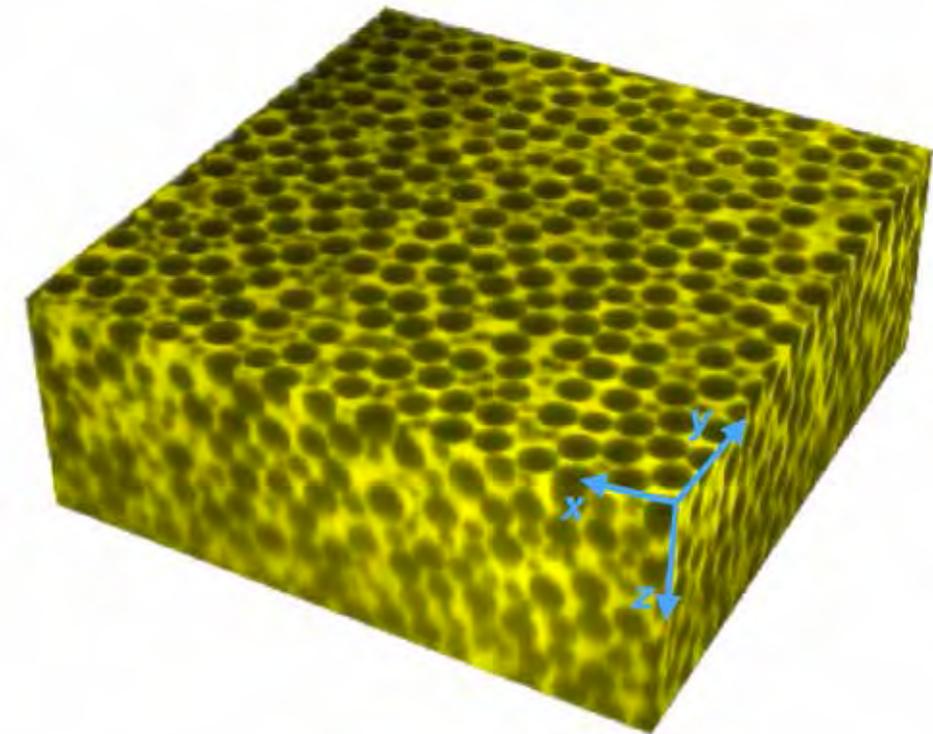
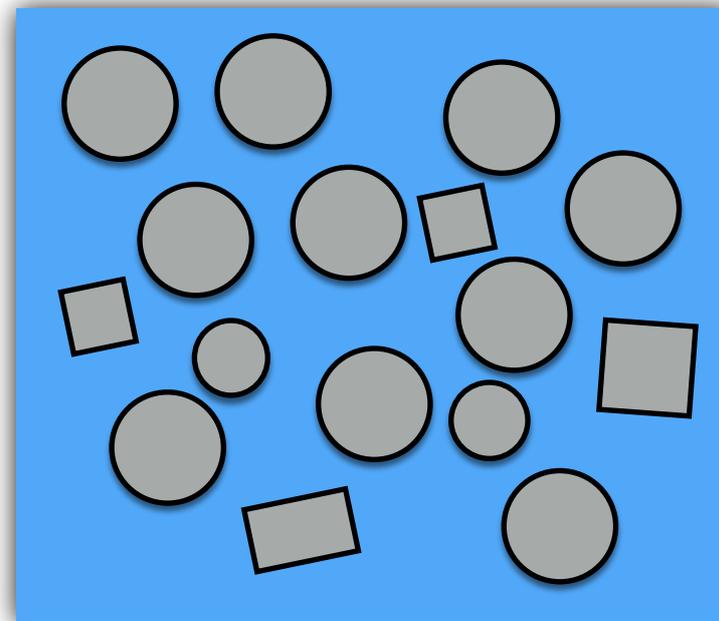
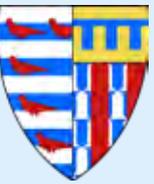
nanoparticle  
dispersions

geophysical  
flows

Brownian motion important

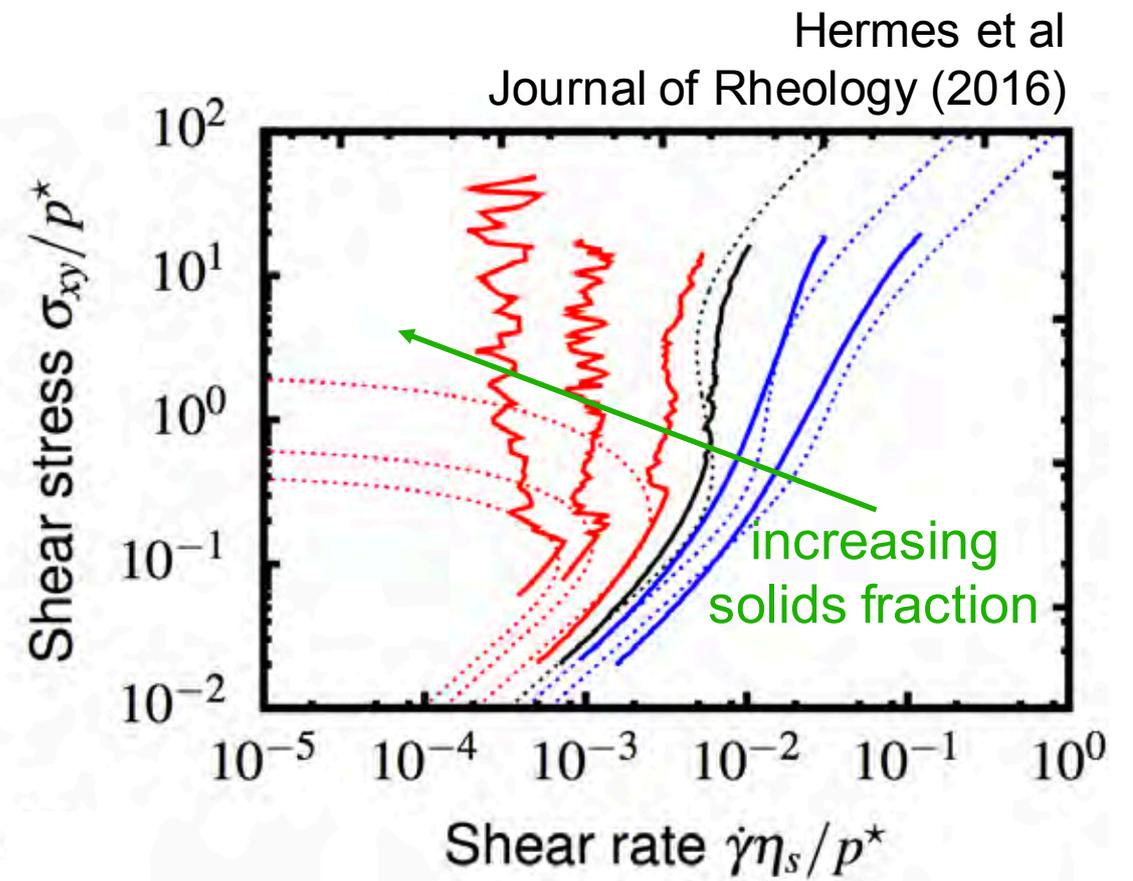
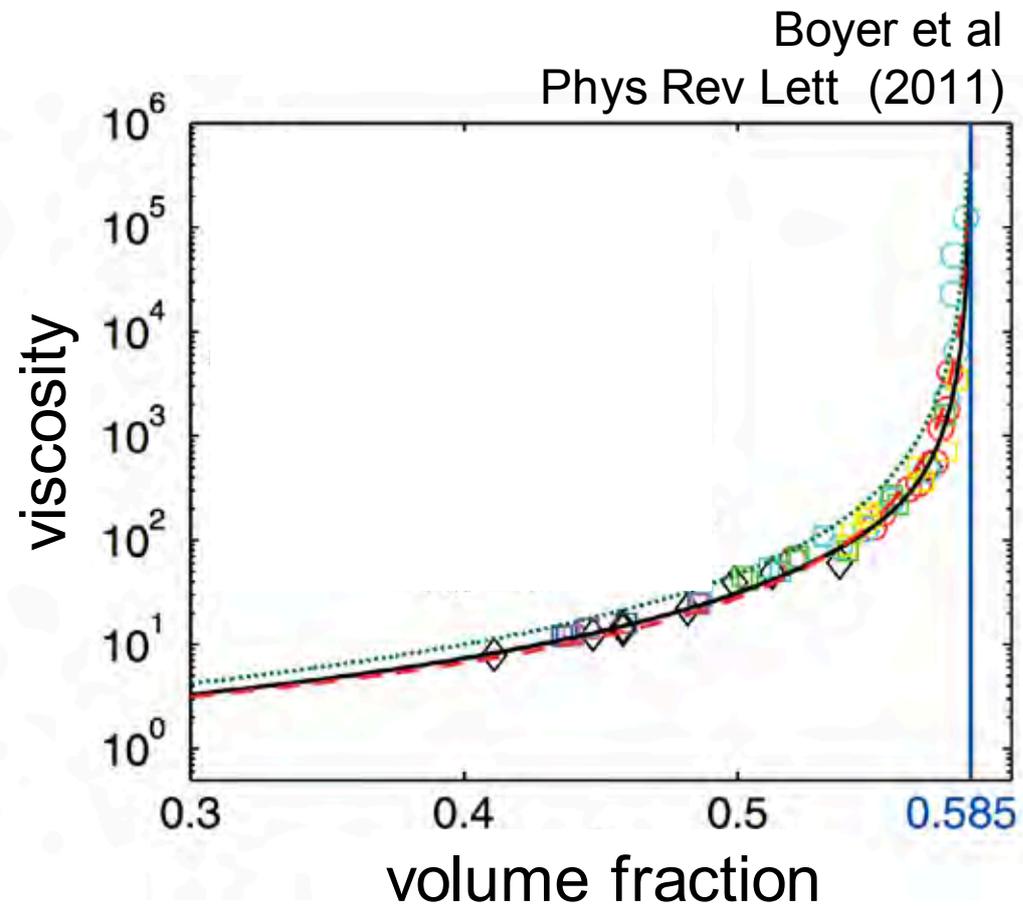
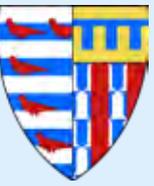
Particle inertia + gravity important

# Dense suspensions

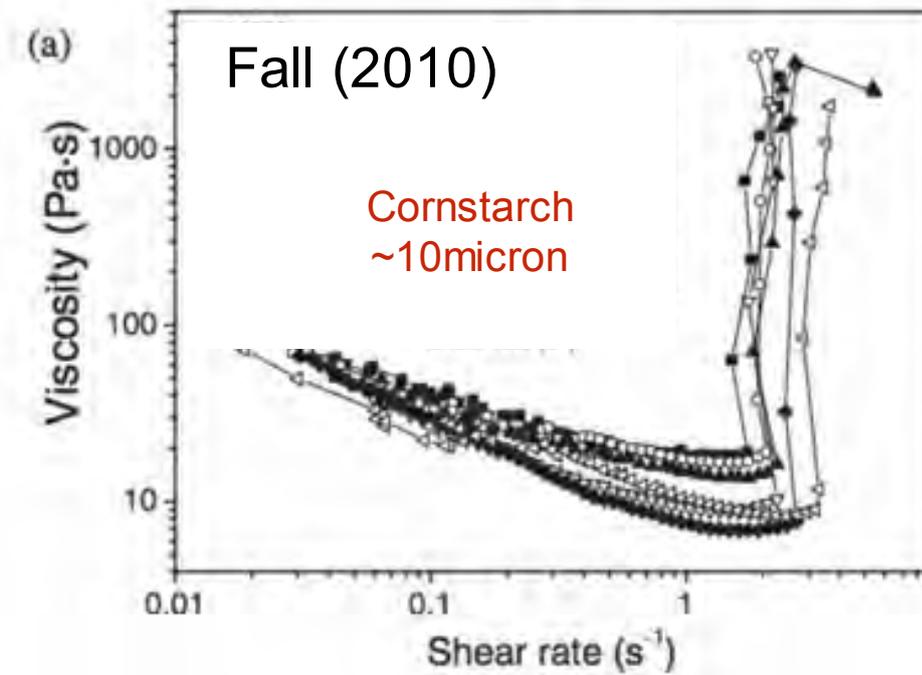
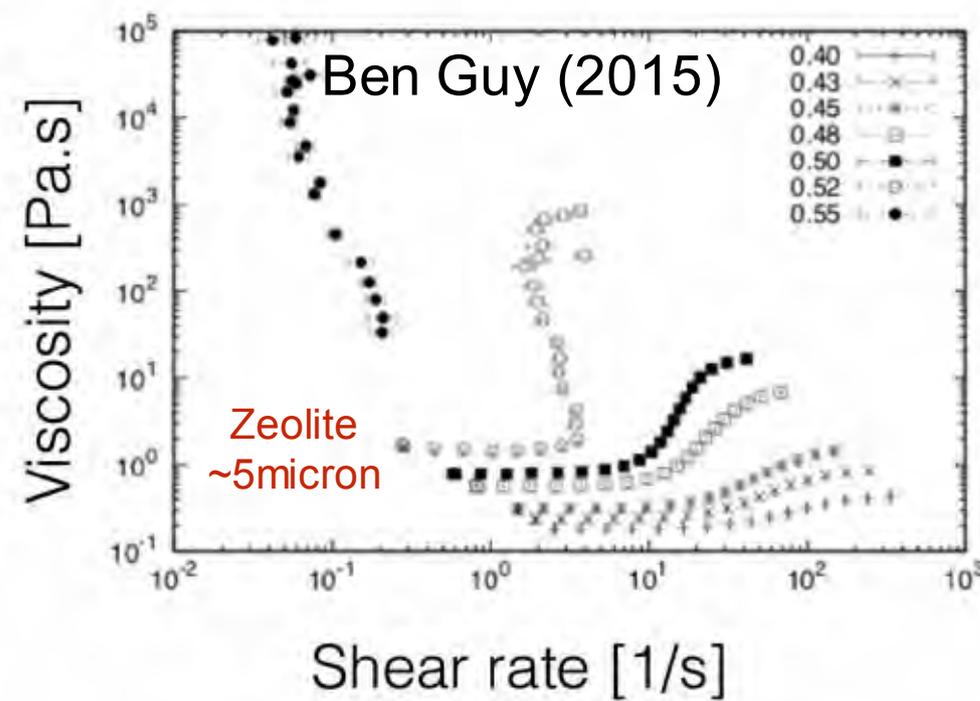
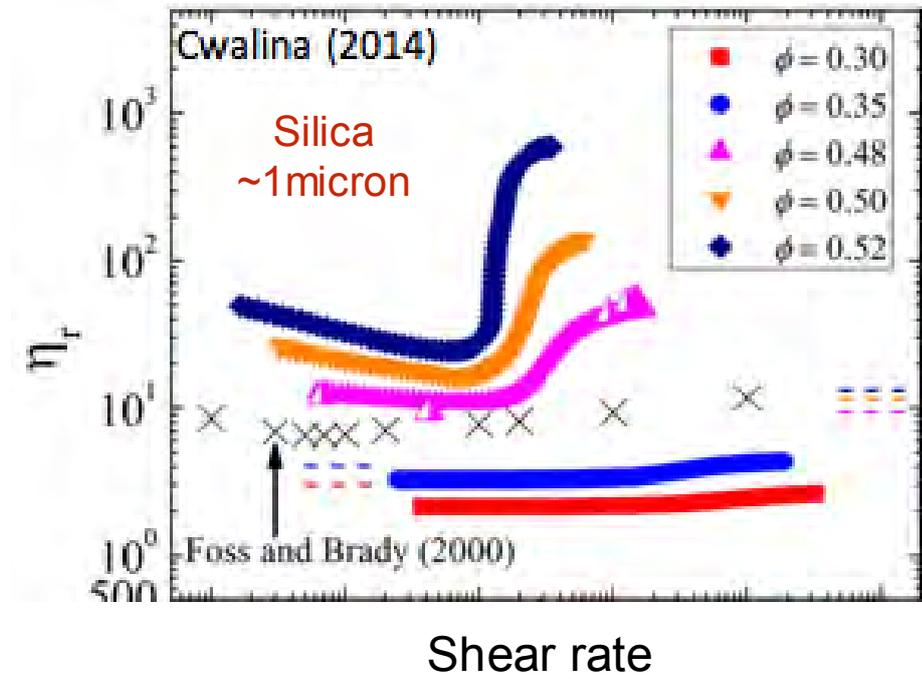
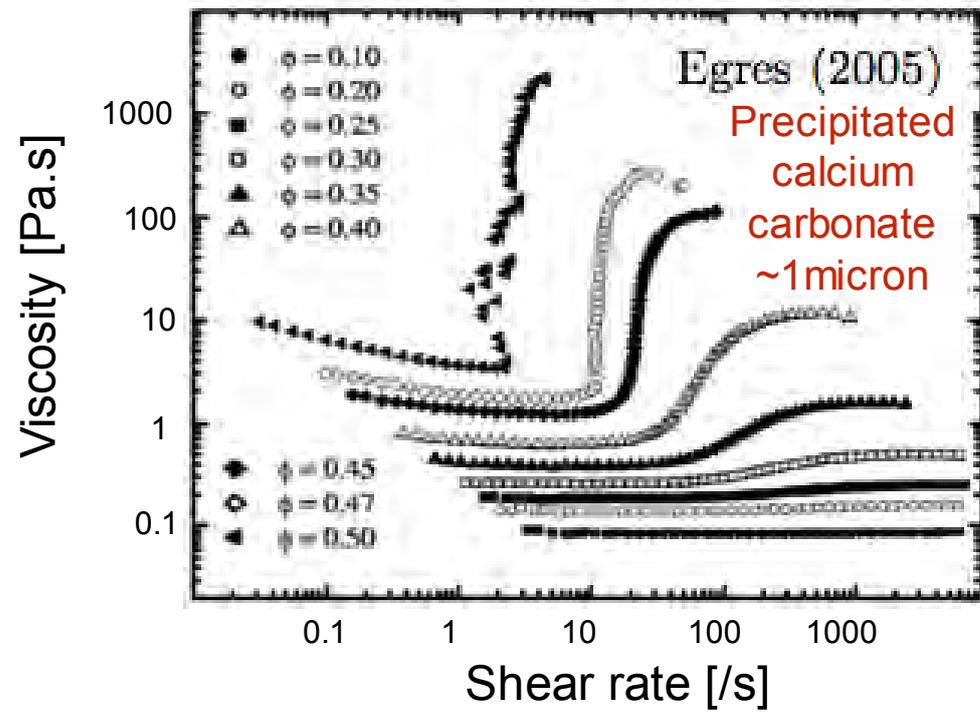
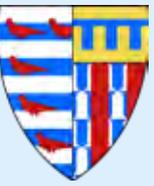


Relevant size range for many industries: wash coats, slurries, food stuffs

# Dense suspensions - *processing challenges*



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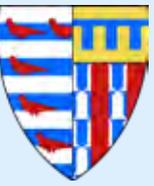
# Diagnosing these rheological features



A key practical question is:

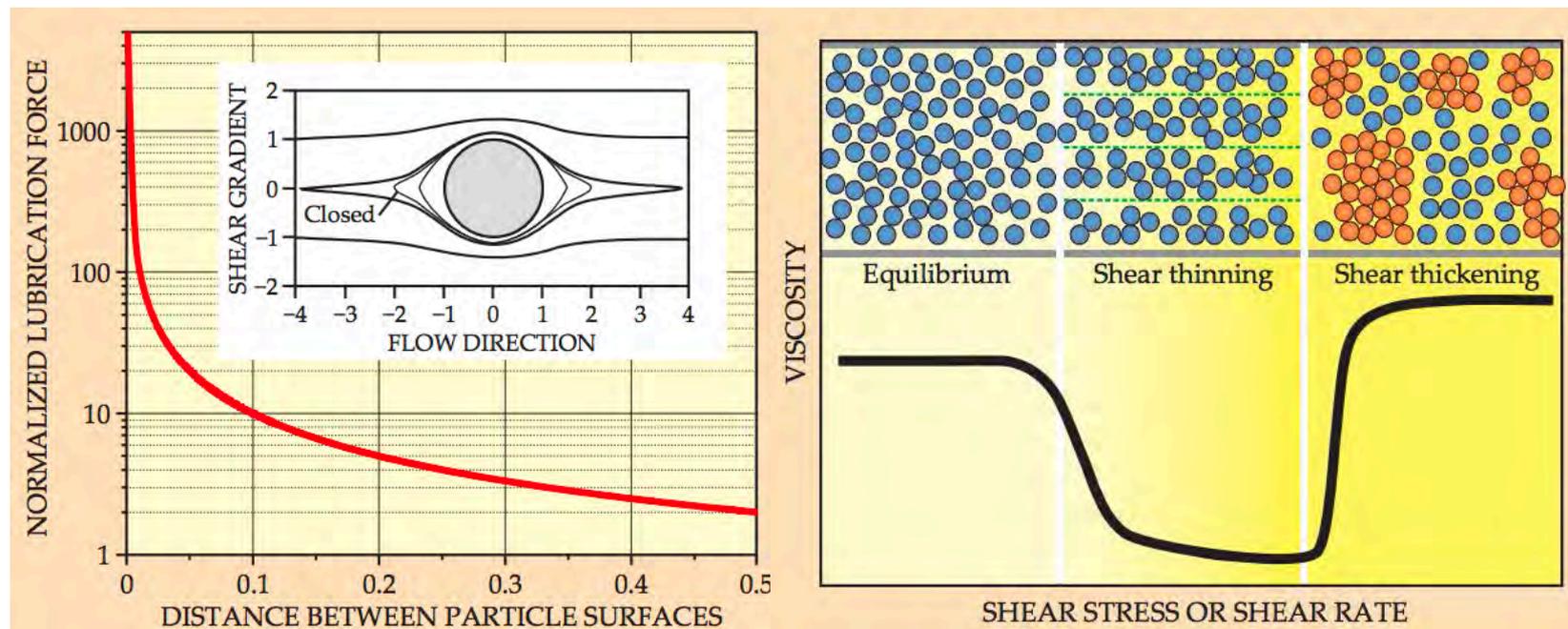
*Should we be most worried about the hydrodynamics (i.e. **the fluid properties**) or the surface contacts (i.e. the **particle properties**)?*

# Diagnosing these rheological features

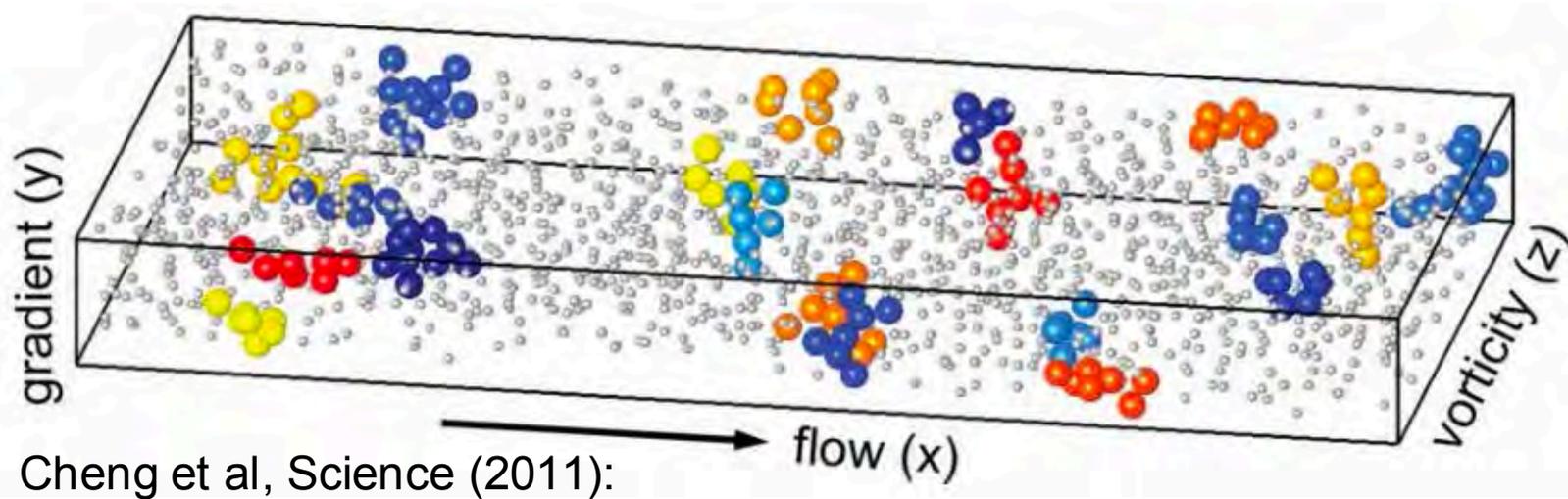


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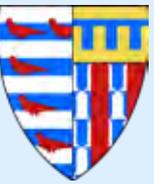


Wagner and Brady, Physics Today (2009):



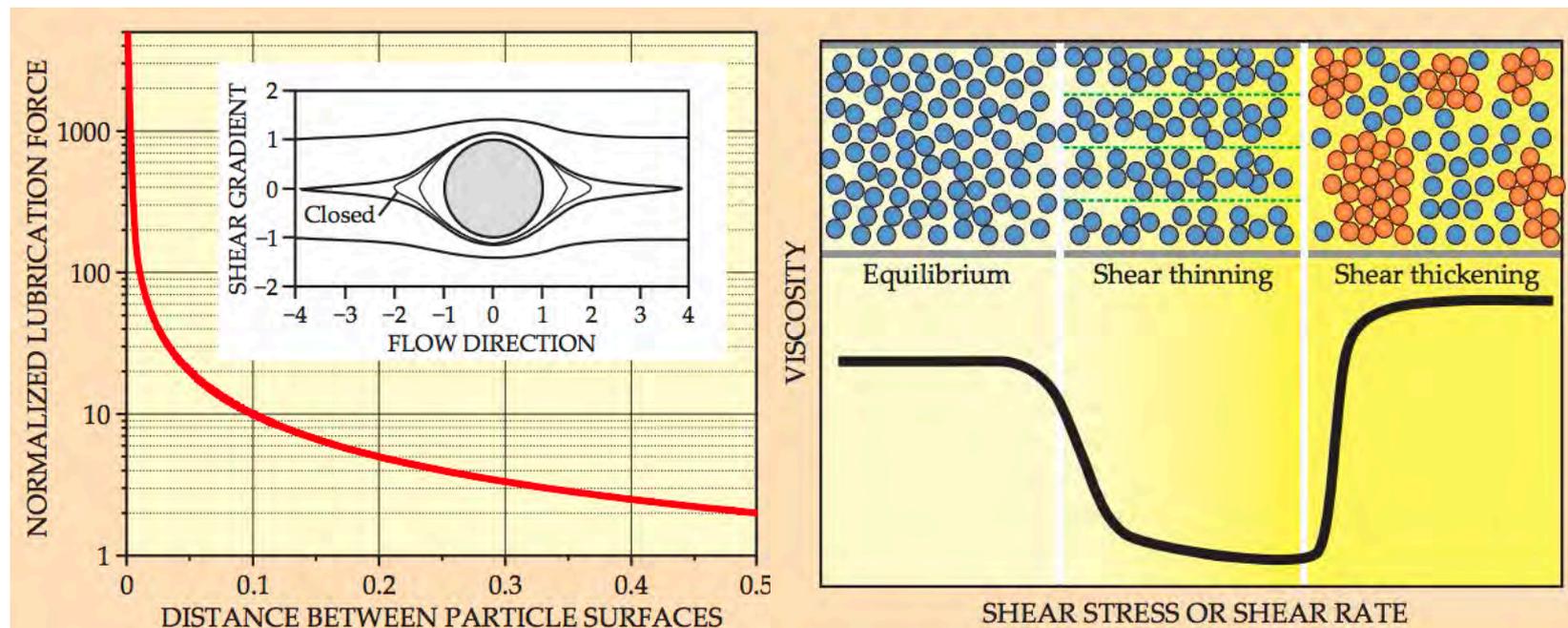
Cheng et al, Science (2011):

# Diagnosing these rheological features

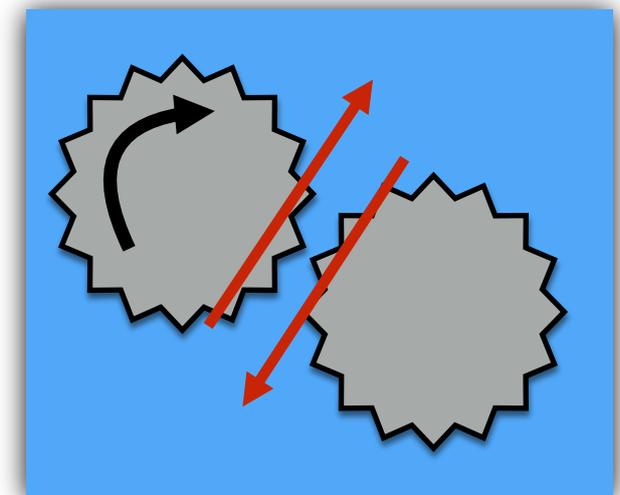


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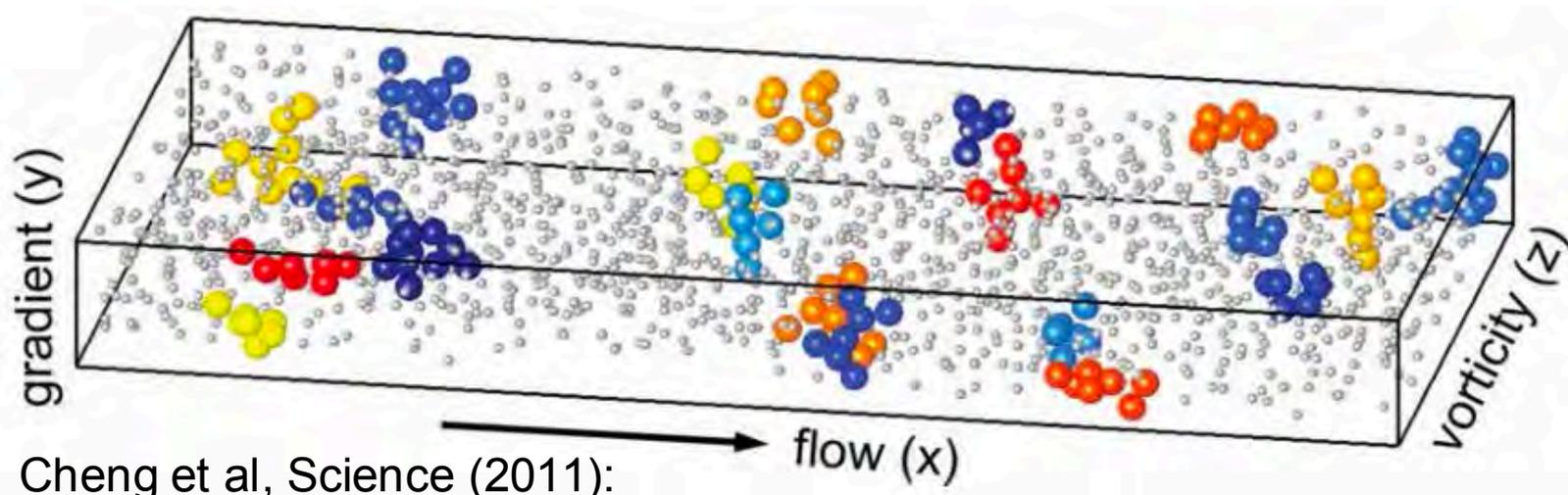
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Wagner and Brady, Physics Today (2009):



Fernandez et al, PRL (2013)  
Seto et al, PRL (2013)  
Wyart and Cates, PRL (2014)



Cheng et al, Science (2011):

# Diagnosing these rheological features

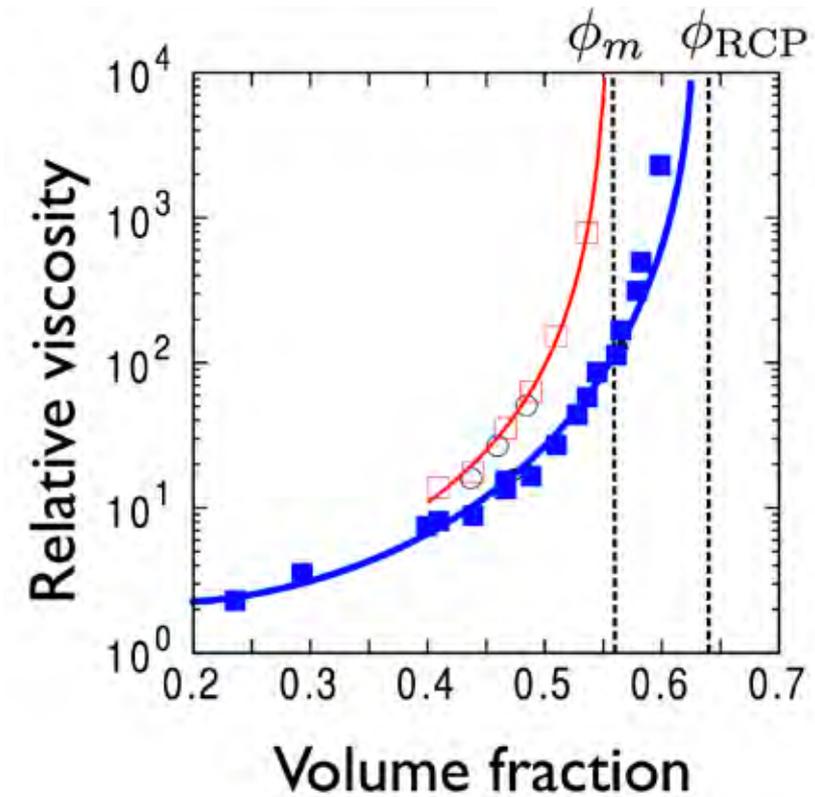
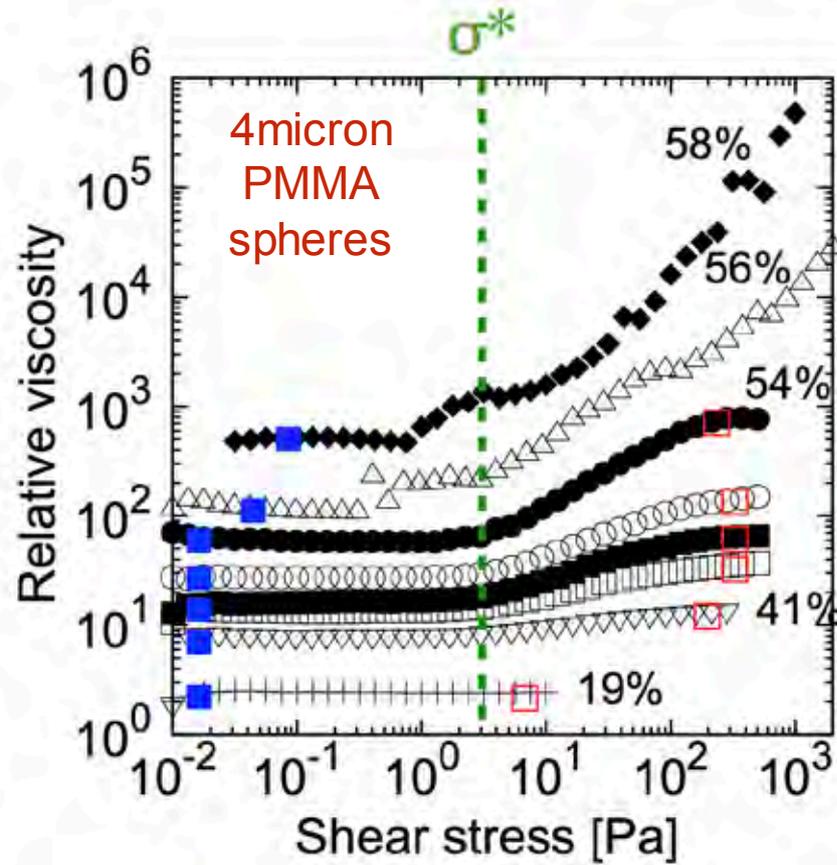
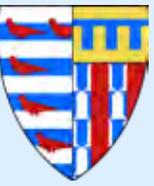


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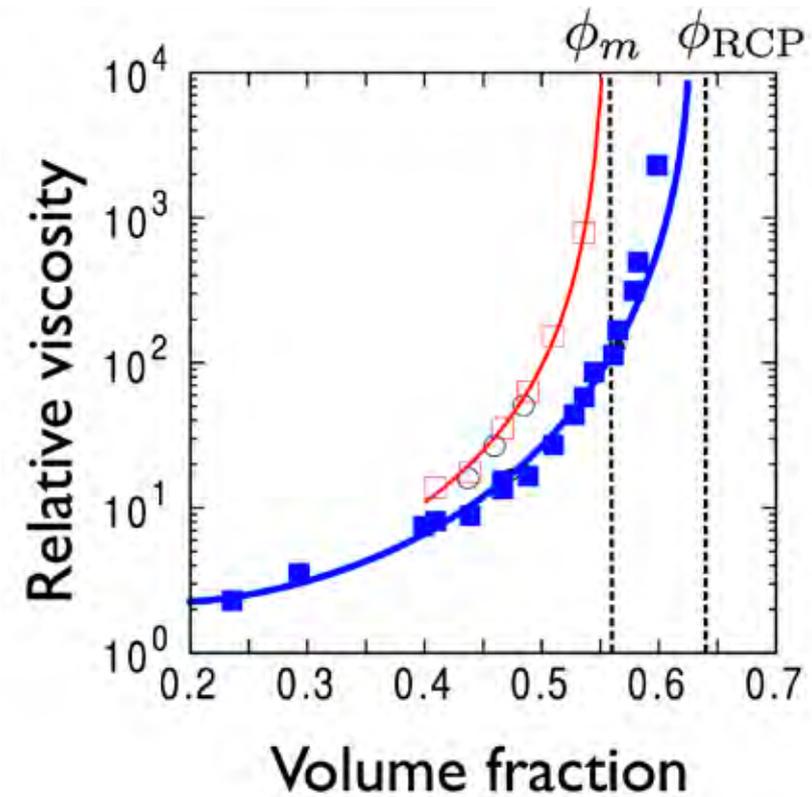
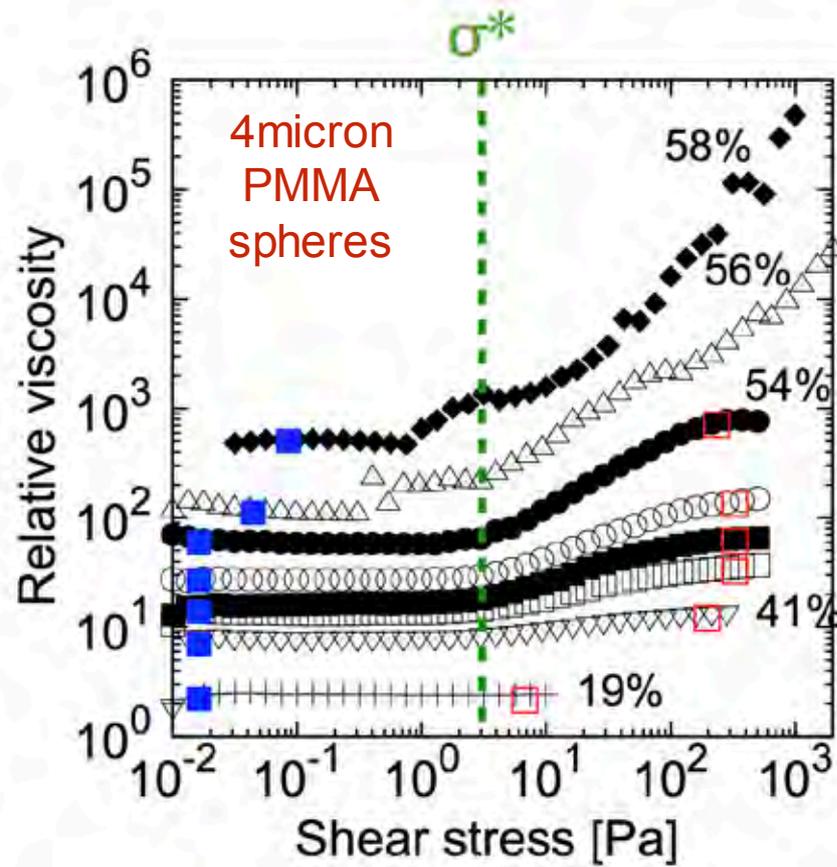
*5 key characterisation experiments that suggest **particle properties***

# Experiment 1: viscosity divergence



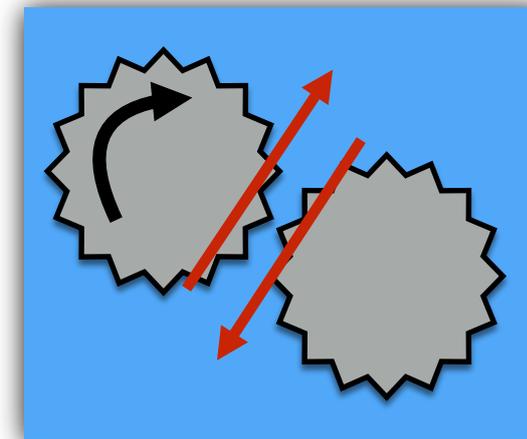
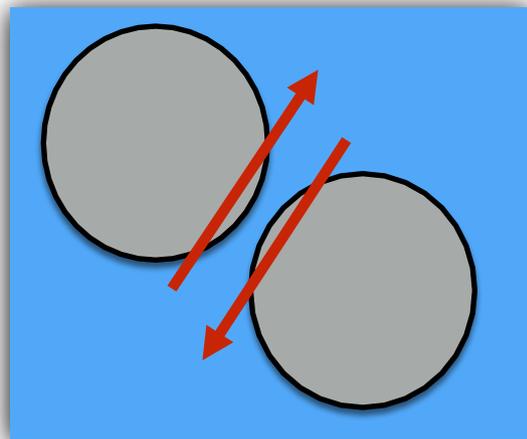
Below  $\sigma^*$  Flow arrest occurs at ~64%  
Above  $\sigma^*$  Flow arrest occurs at ~57%

# Experiment 1: viscosity divergence



**Below  $\sigma^*$**  Flow arrest occurs at ~64%  
**Above  $\sigma^*$**  Flow arrest occurs at ~57%  
 Random close packing for **smooth** particles

Random loose packing for **rough** particles



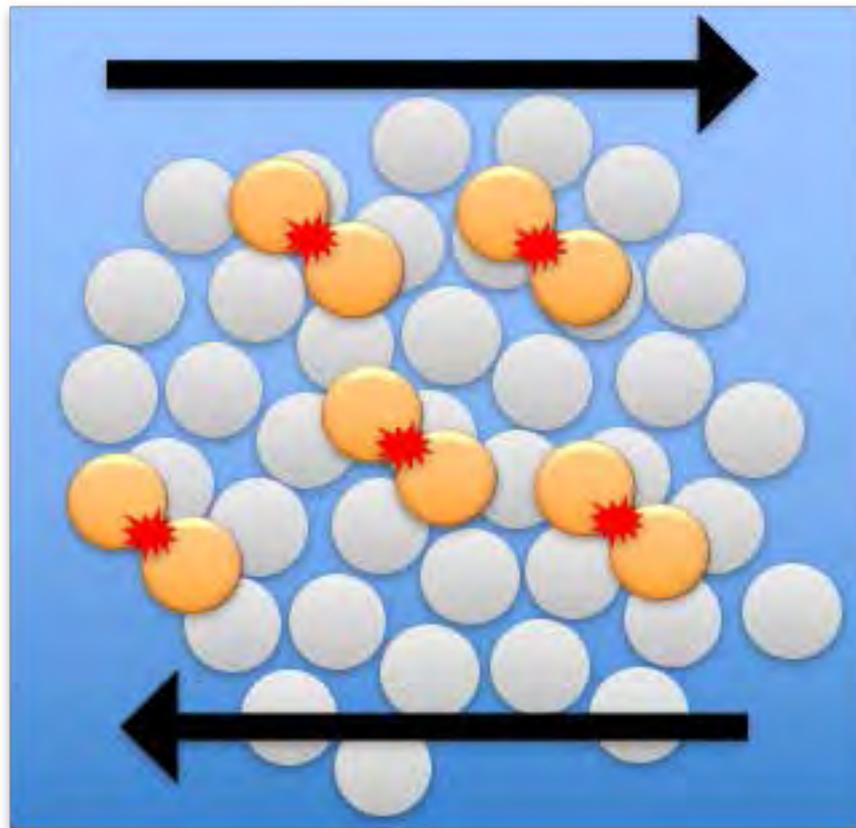
# Experiment 2: shear flow reversal



Suspension stress has **hydrodynamic** and **contact** contributions

**$F_h$**  ~ relative velocities  
*reversible*

**$F_c$**  ~ repulsive interaction  
*irreversible*

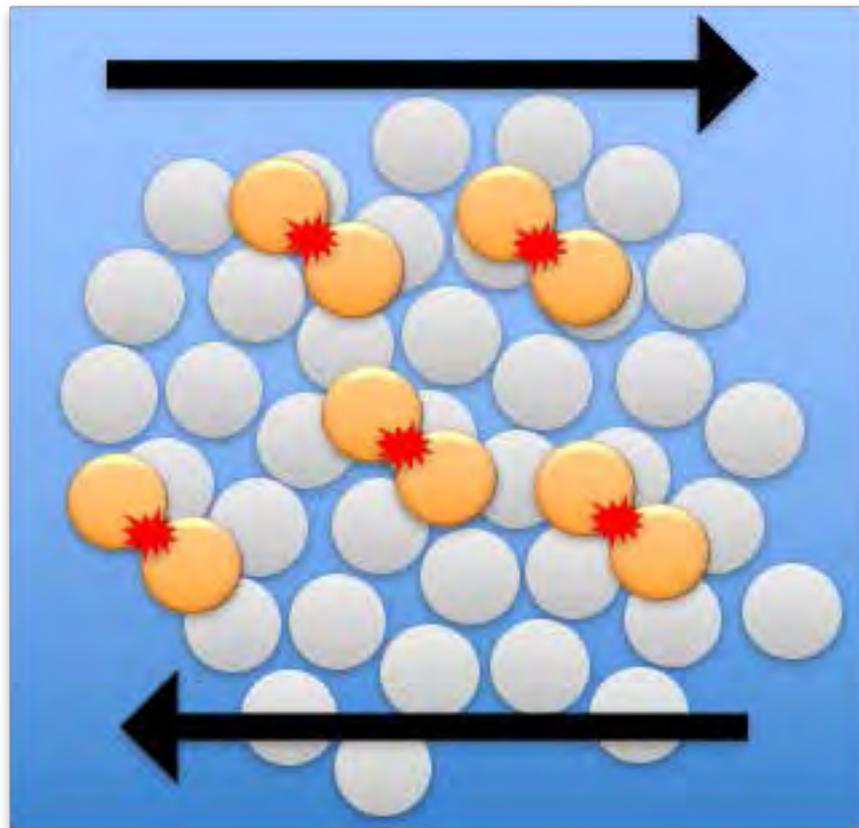




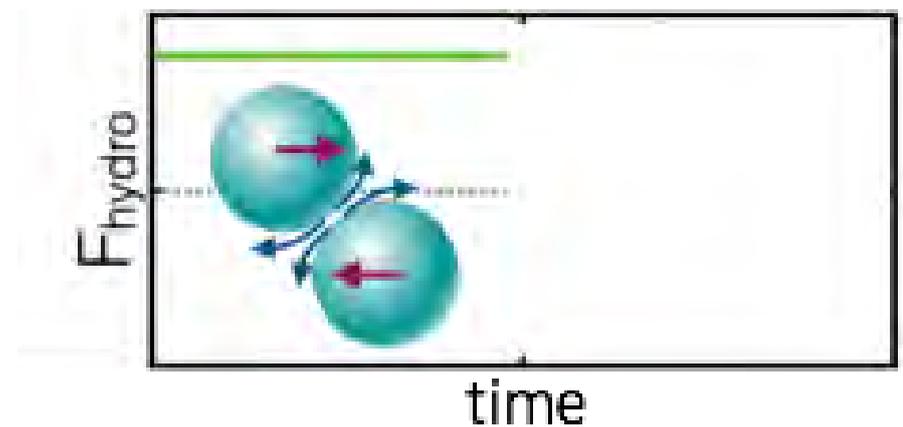
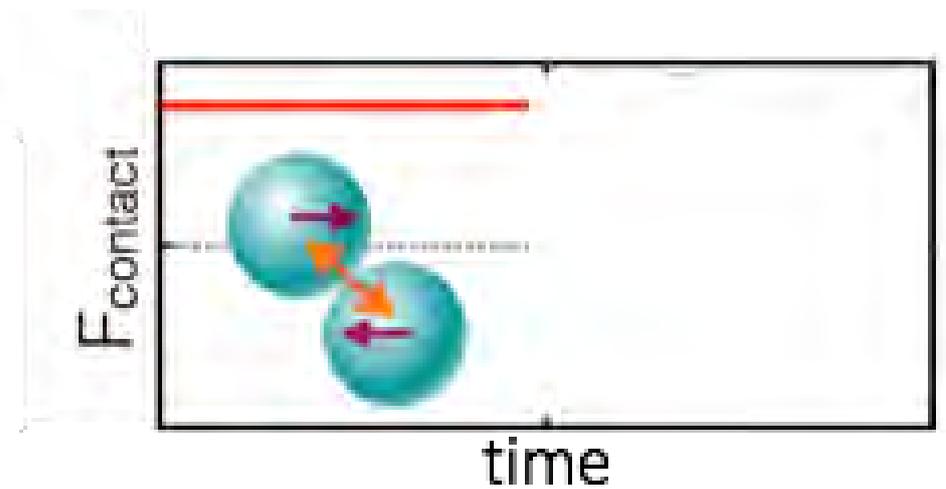
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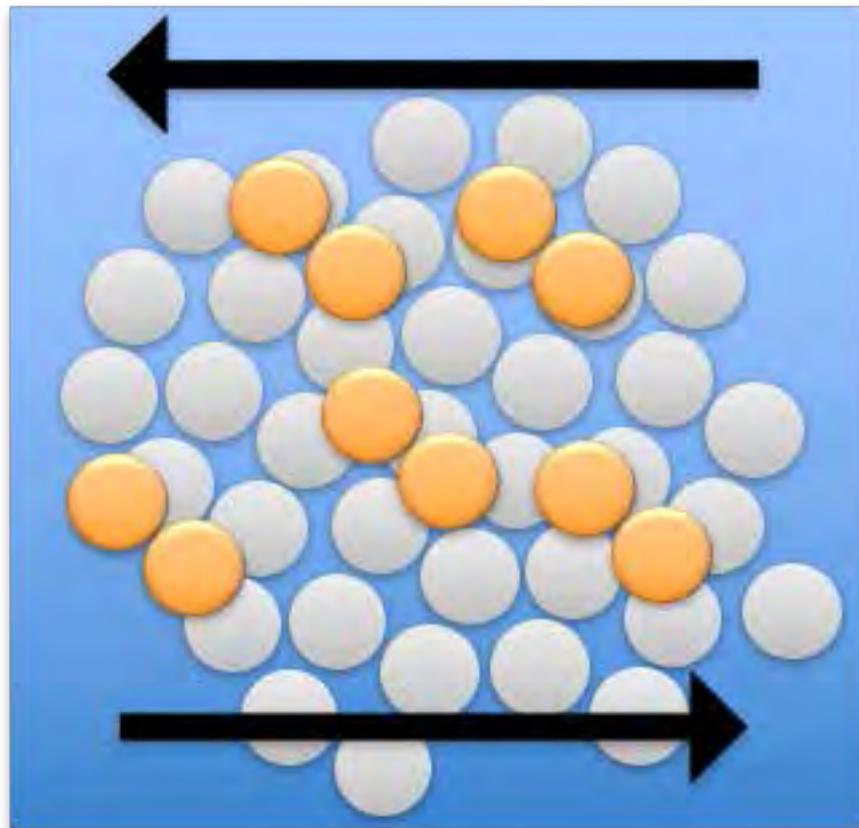




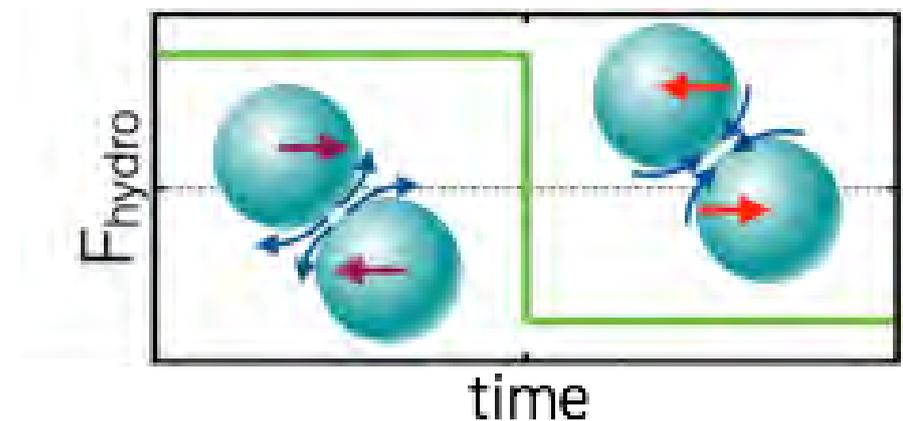
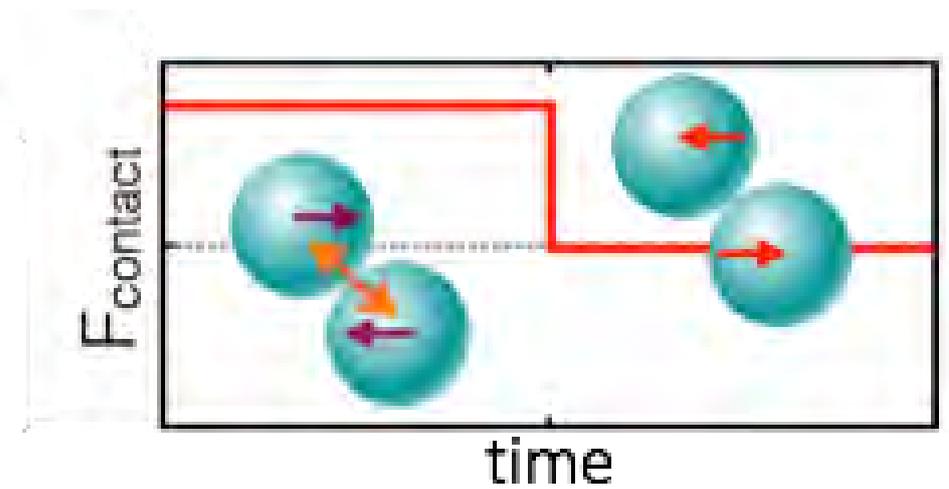
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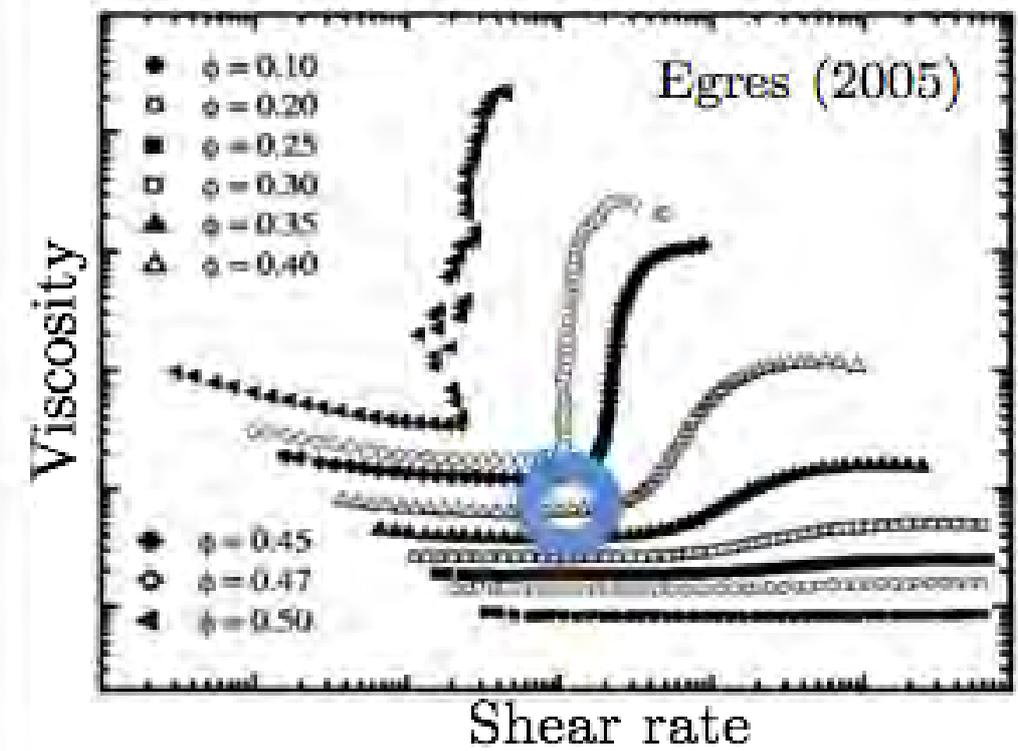
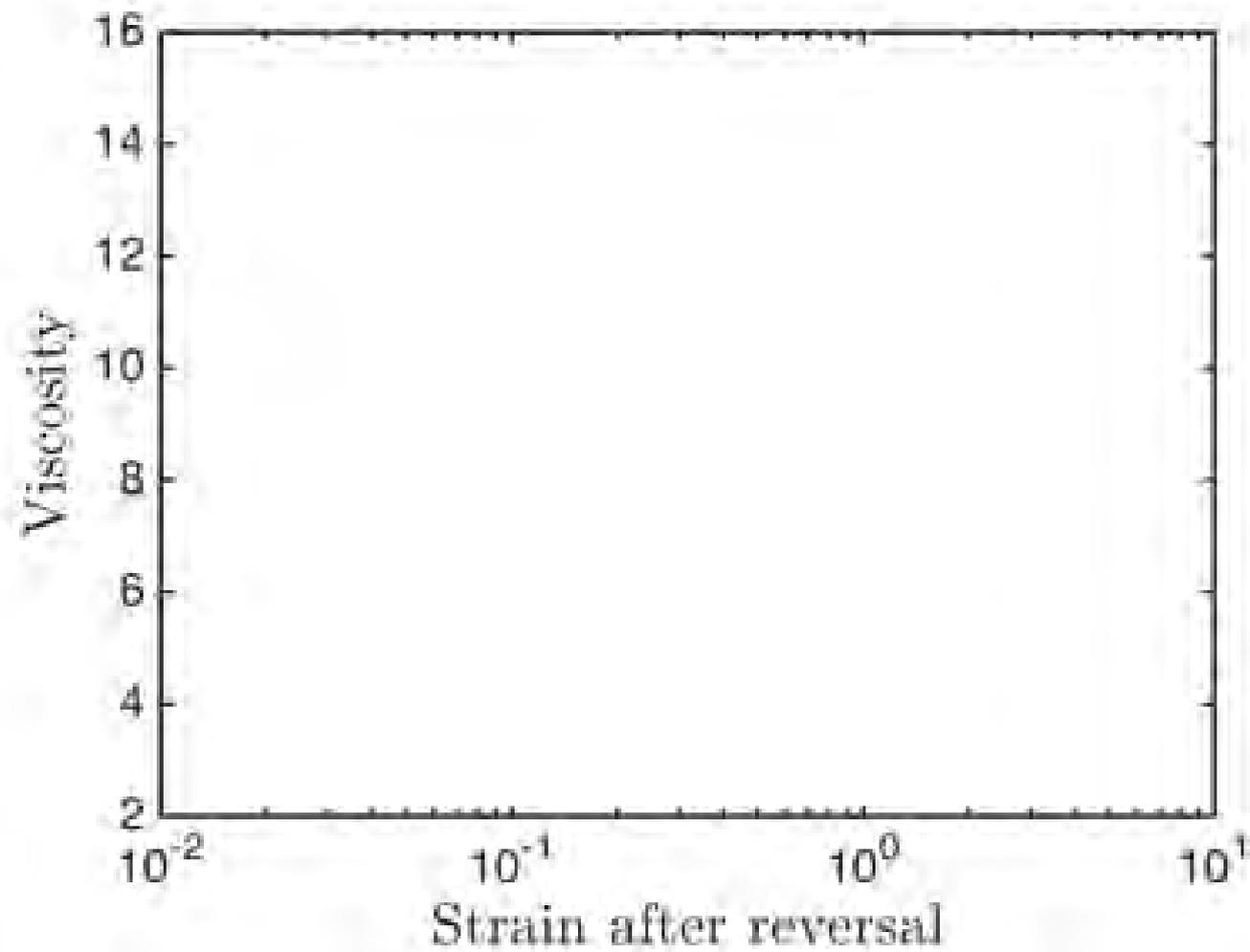
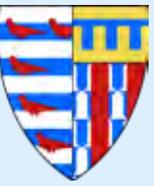
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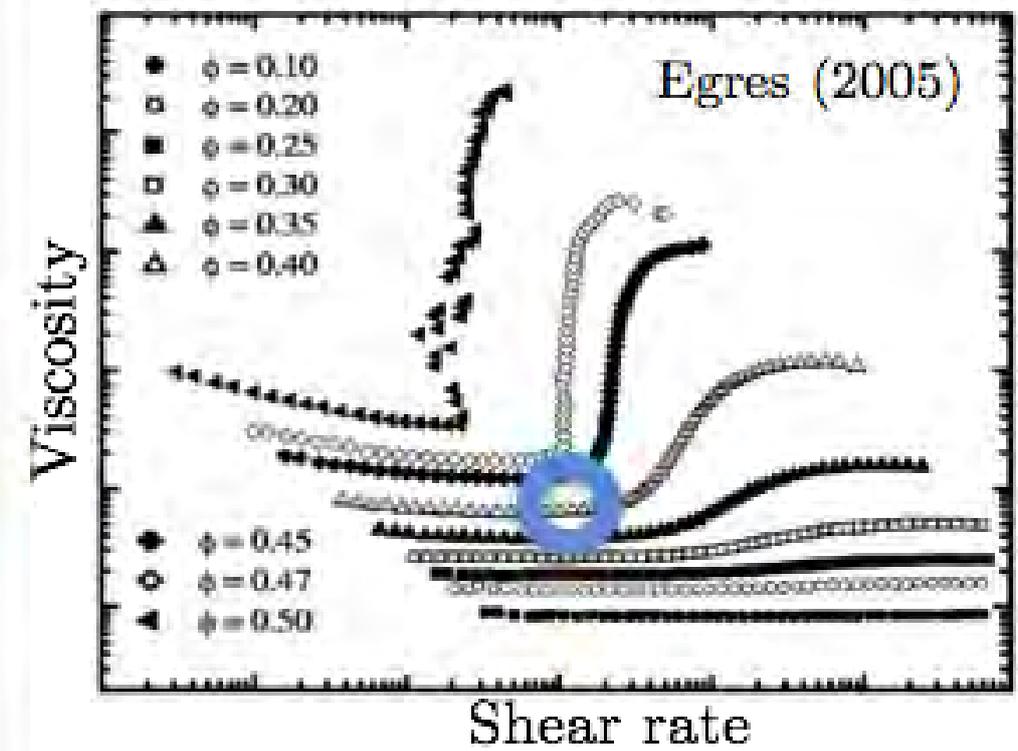
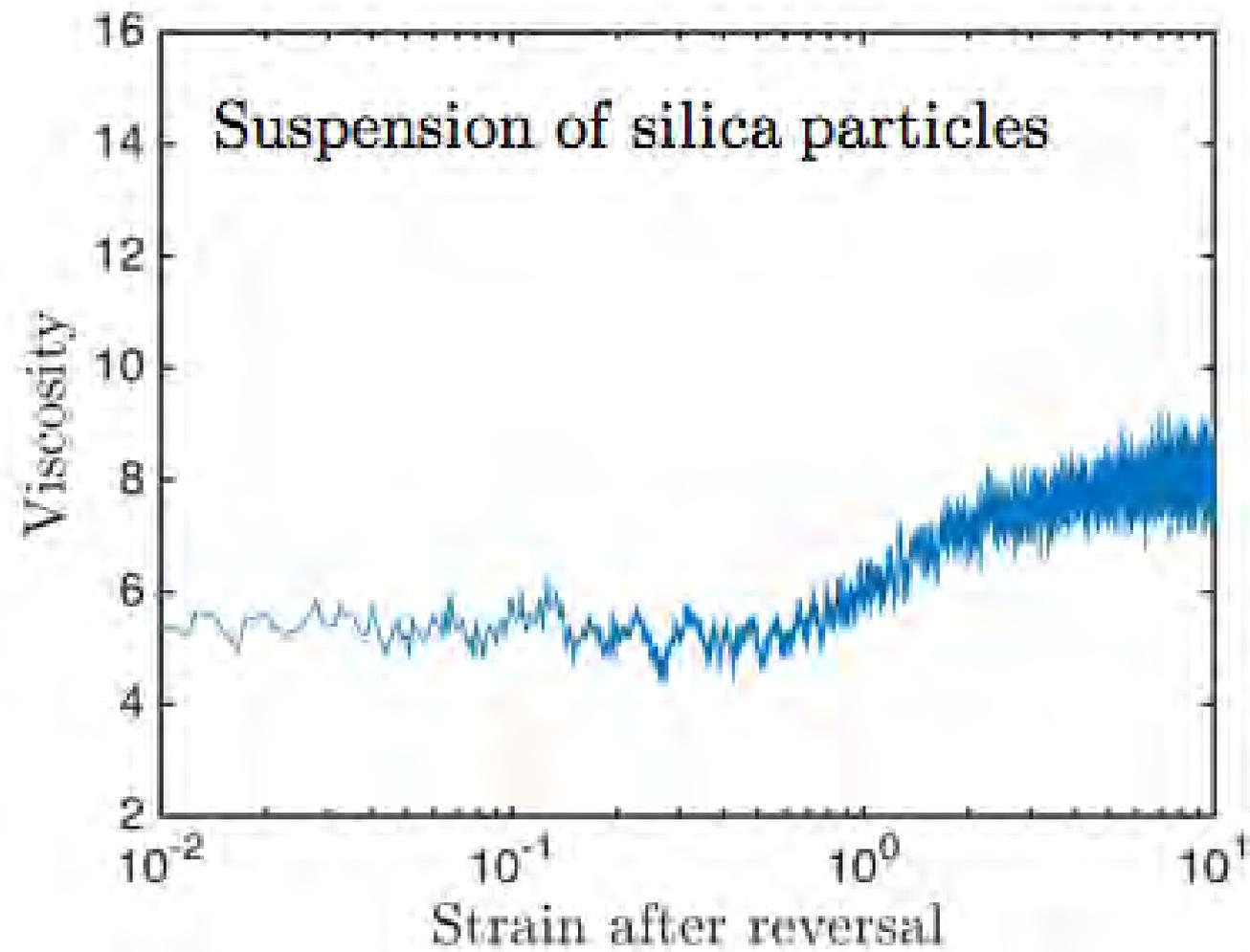
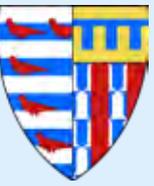
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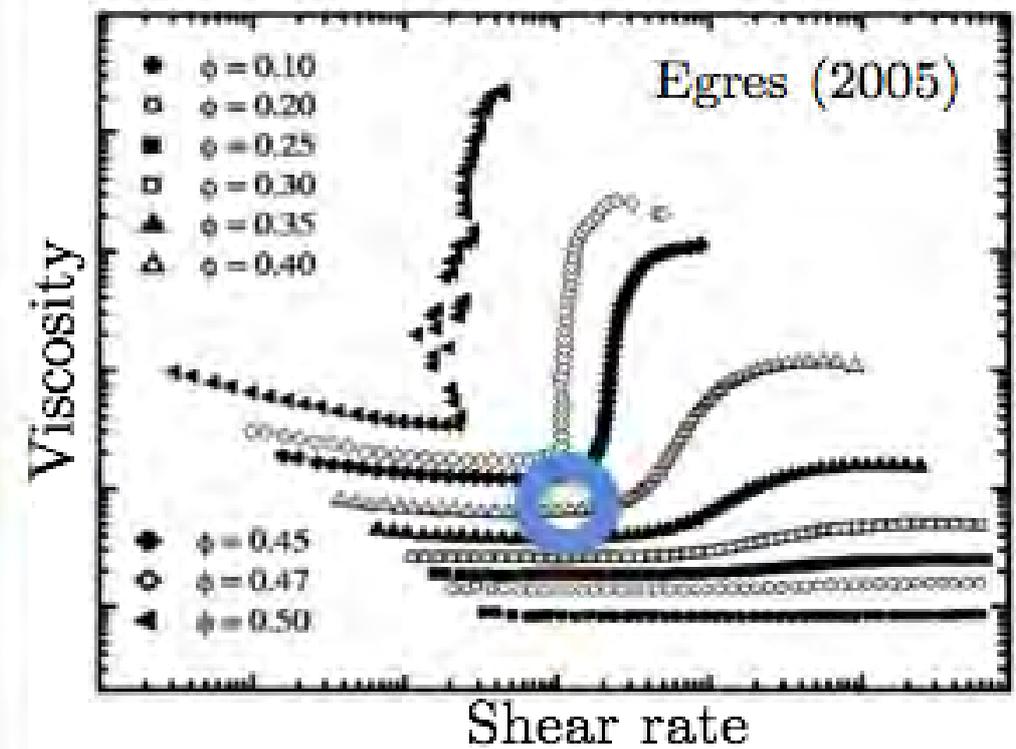
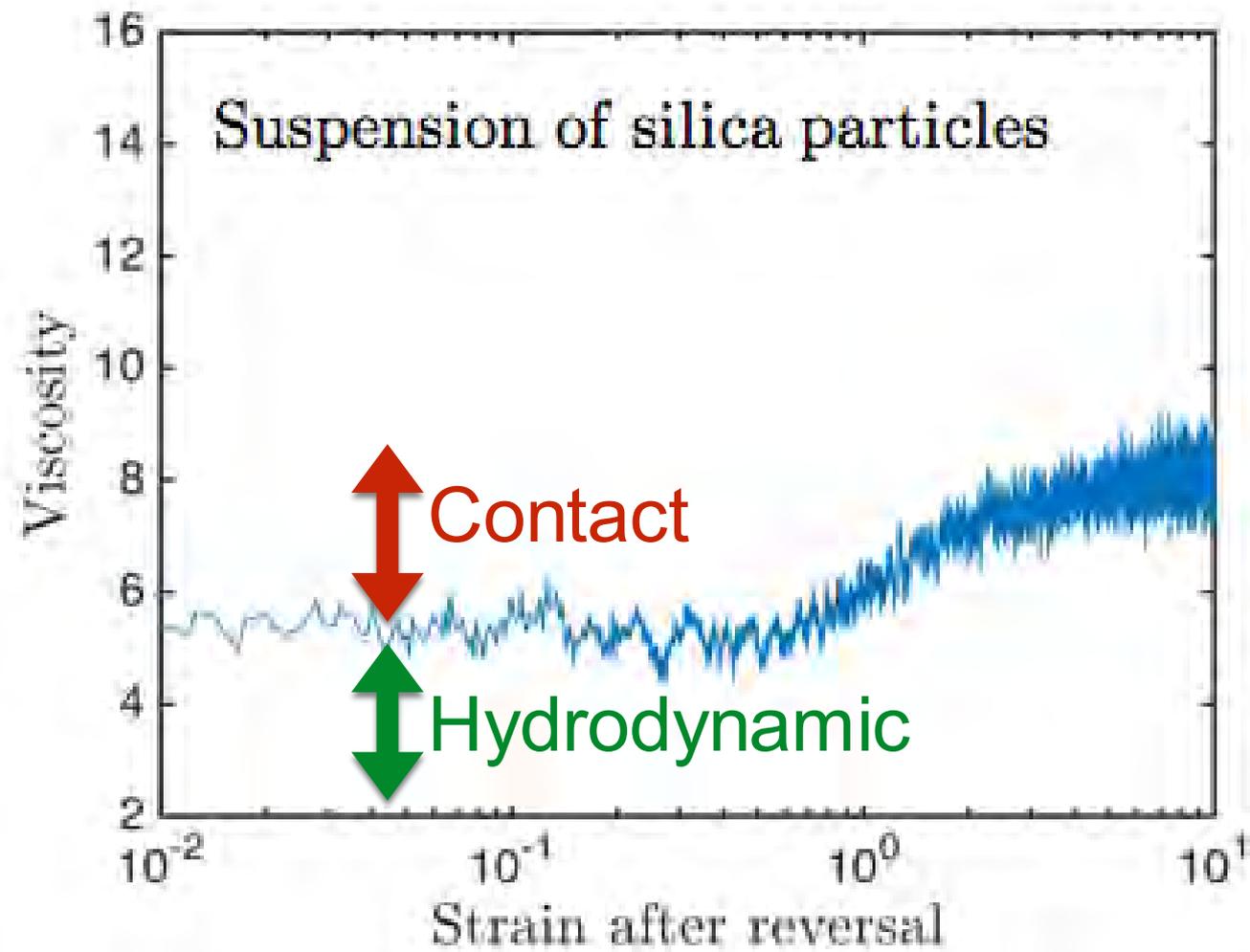
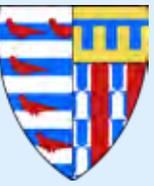
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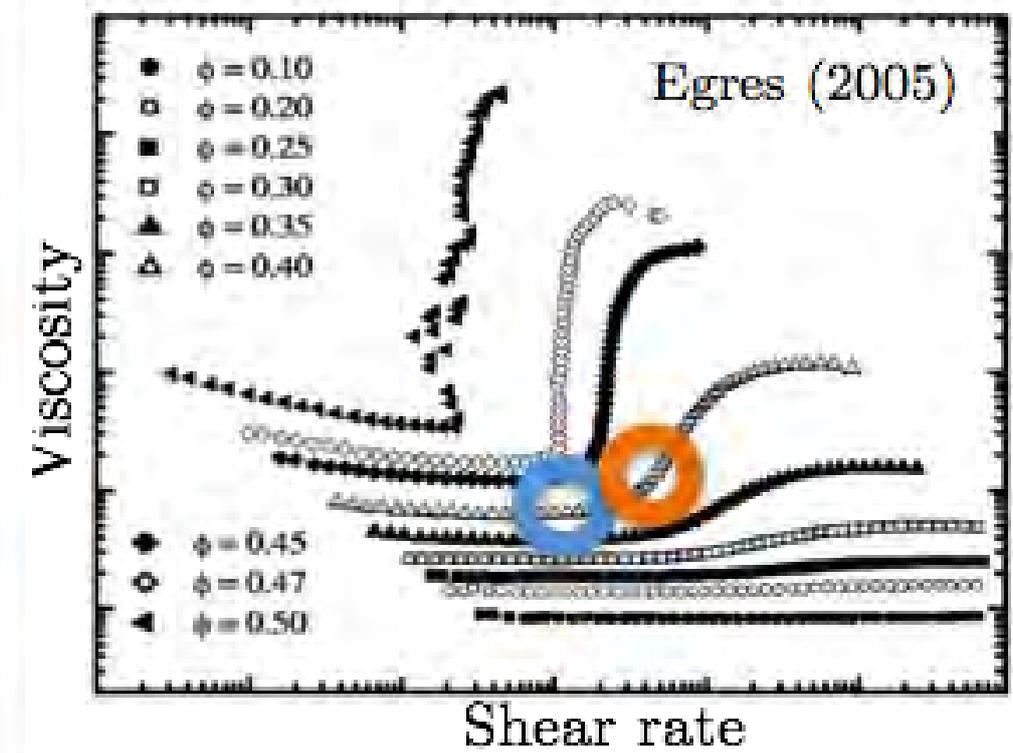
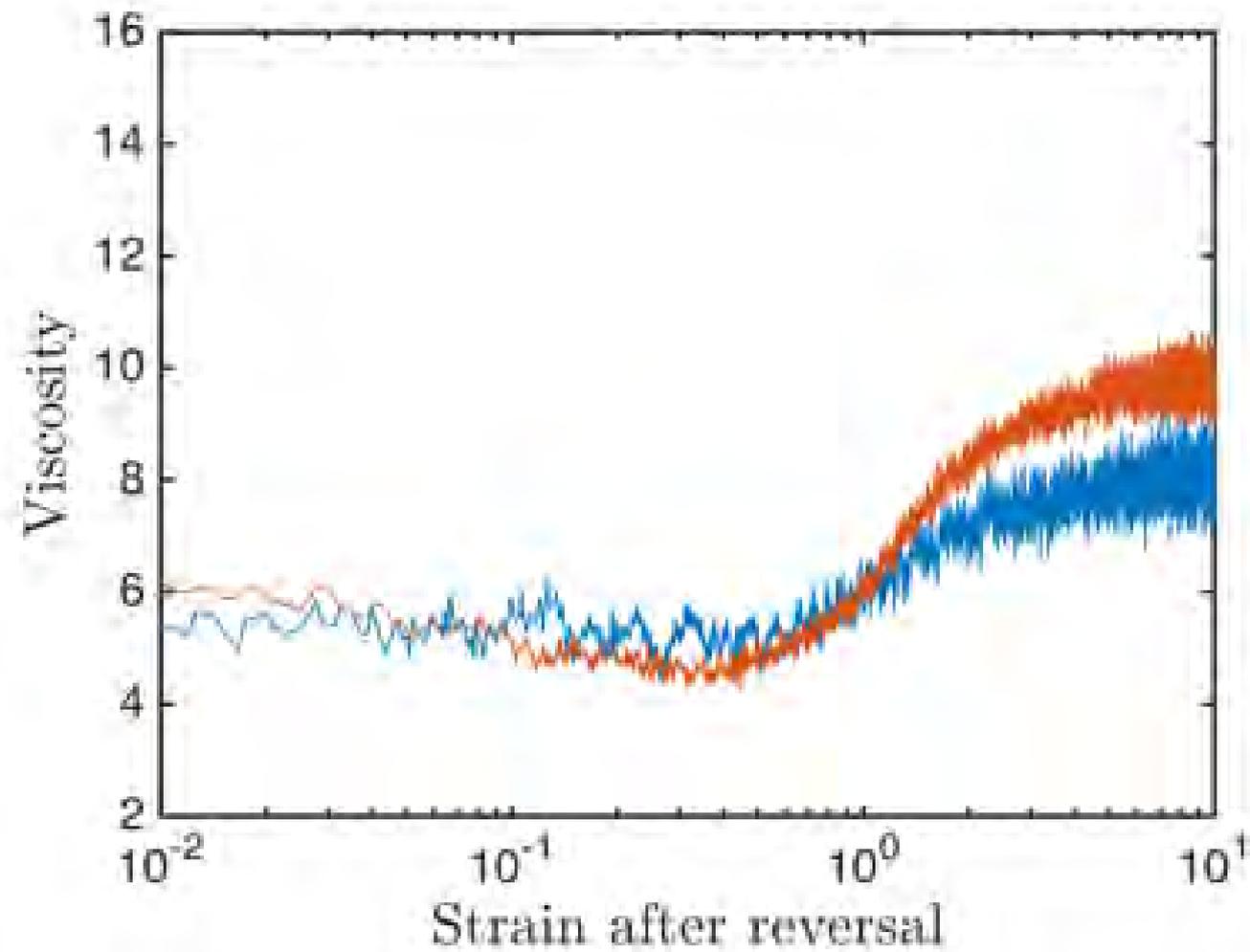
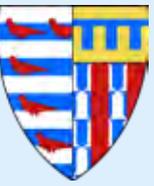
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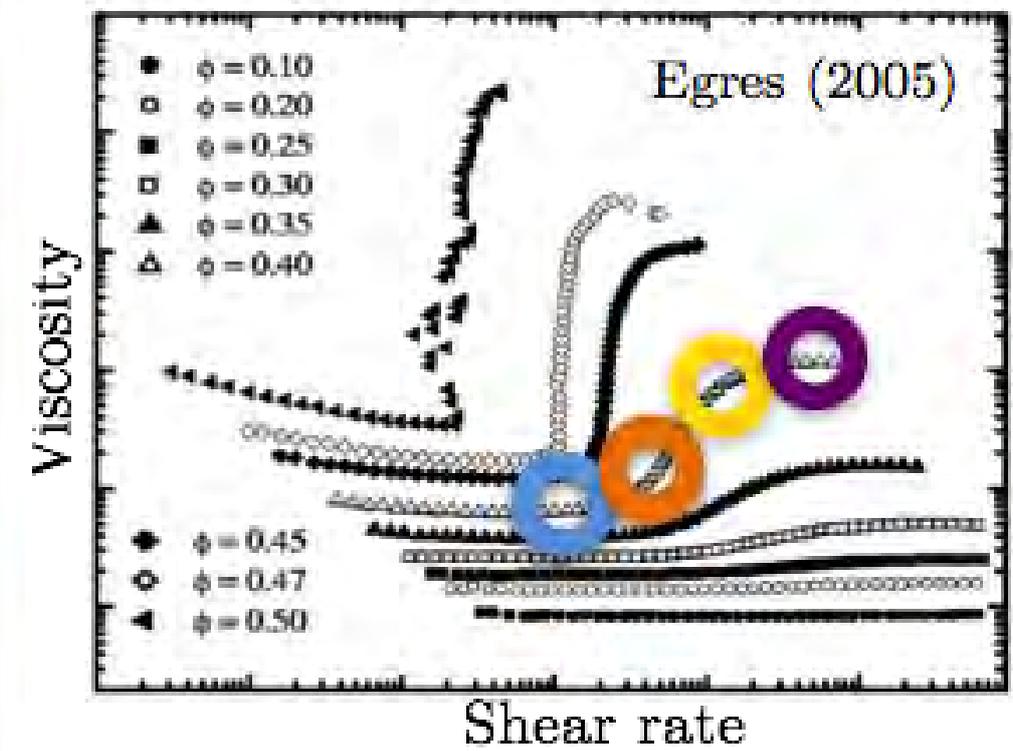
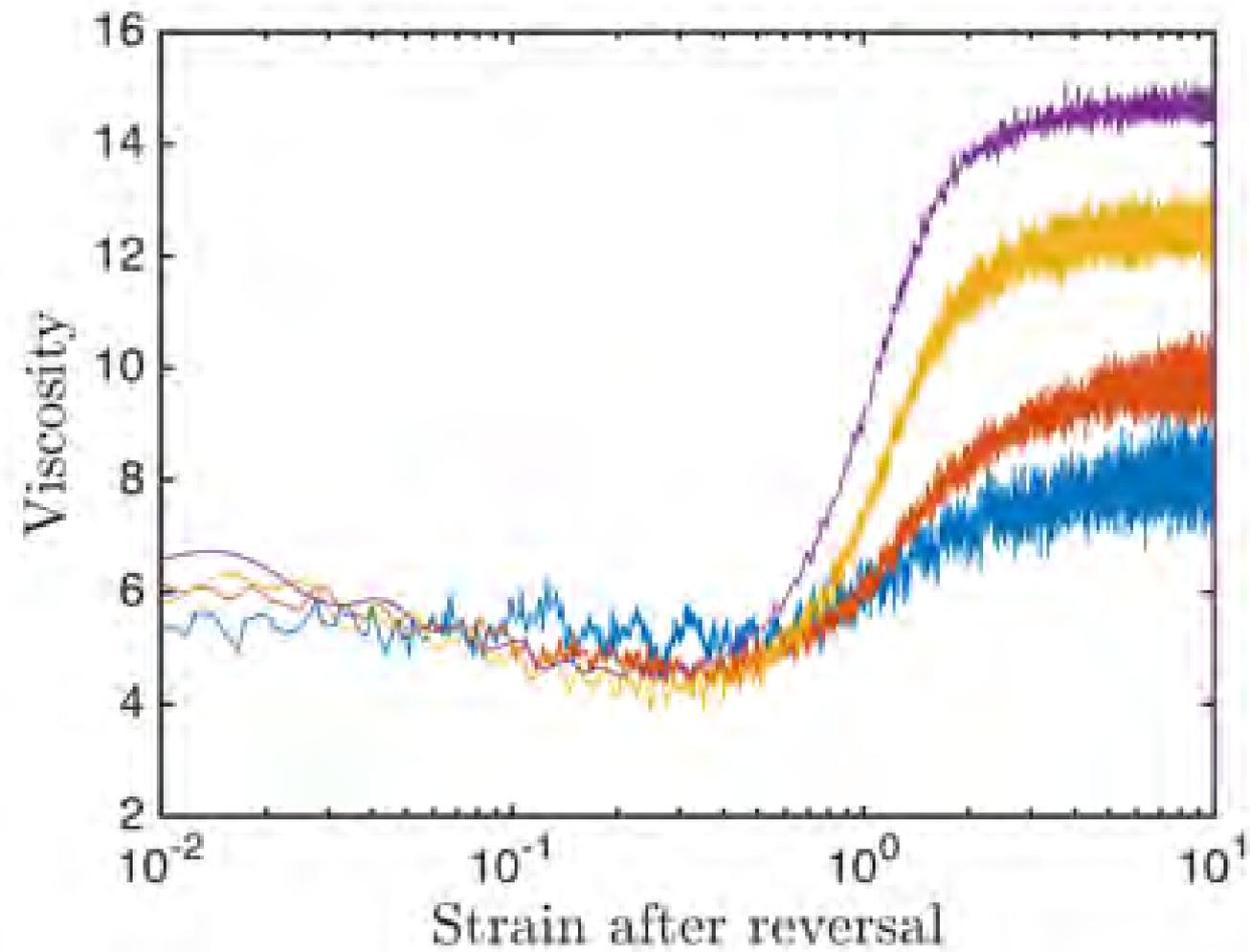
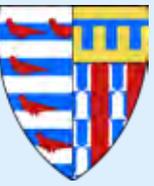
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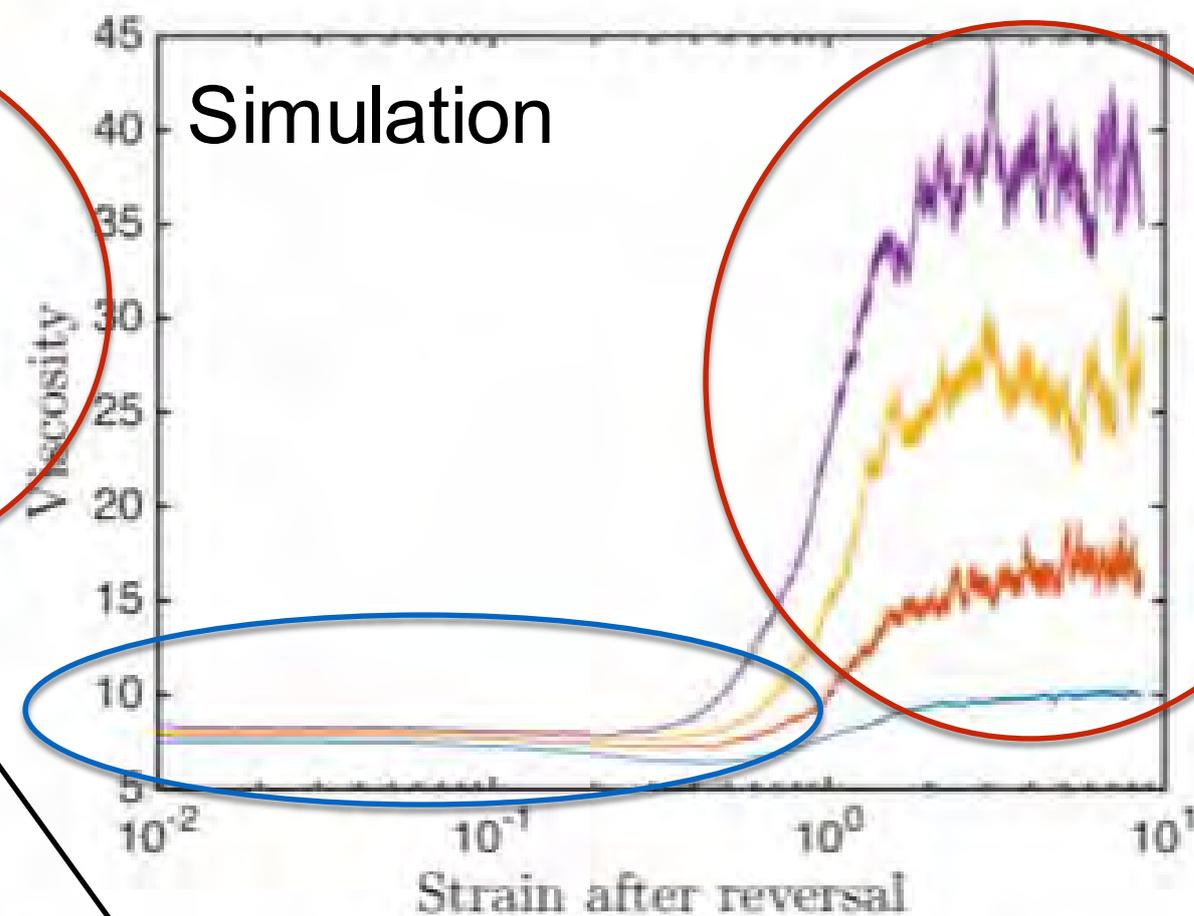
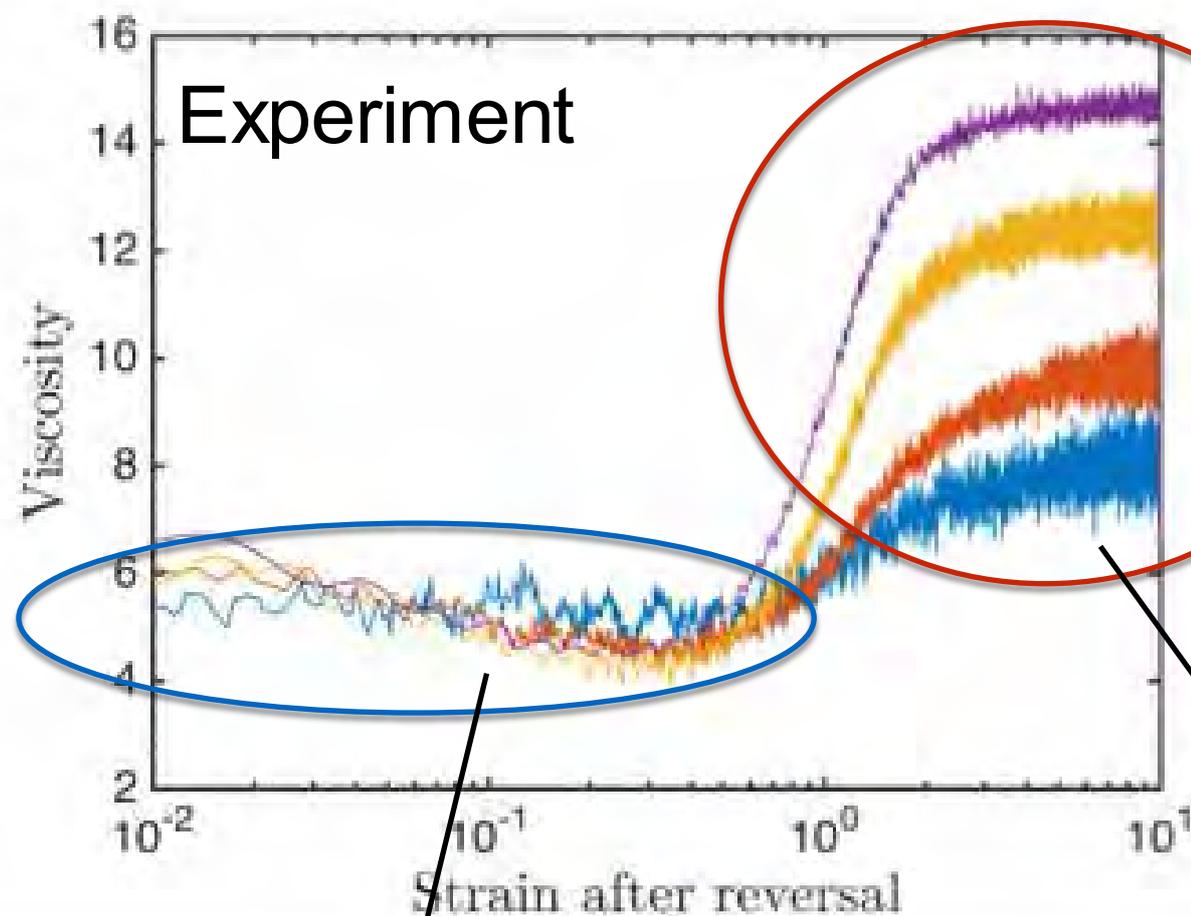
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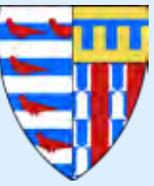
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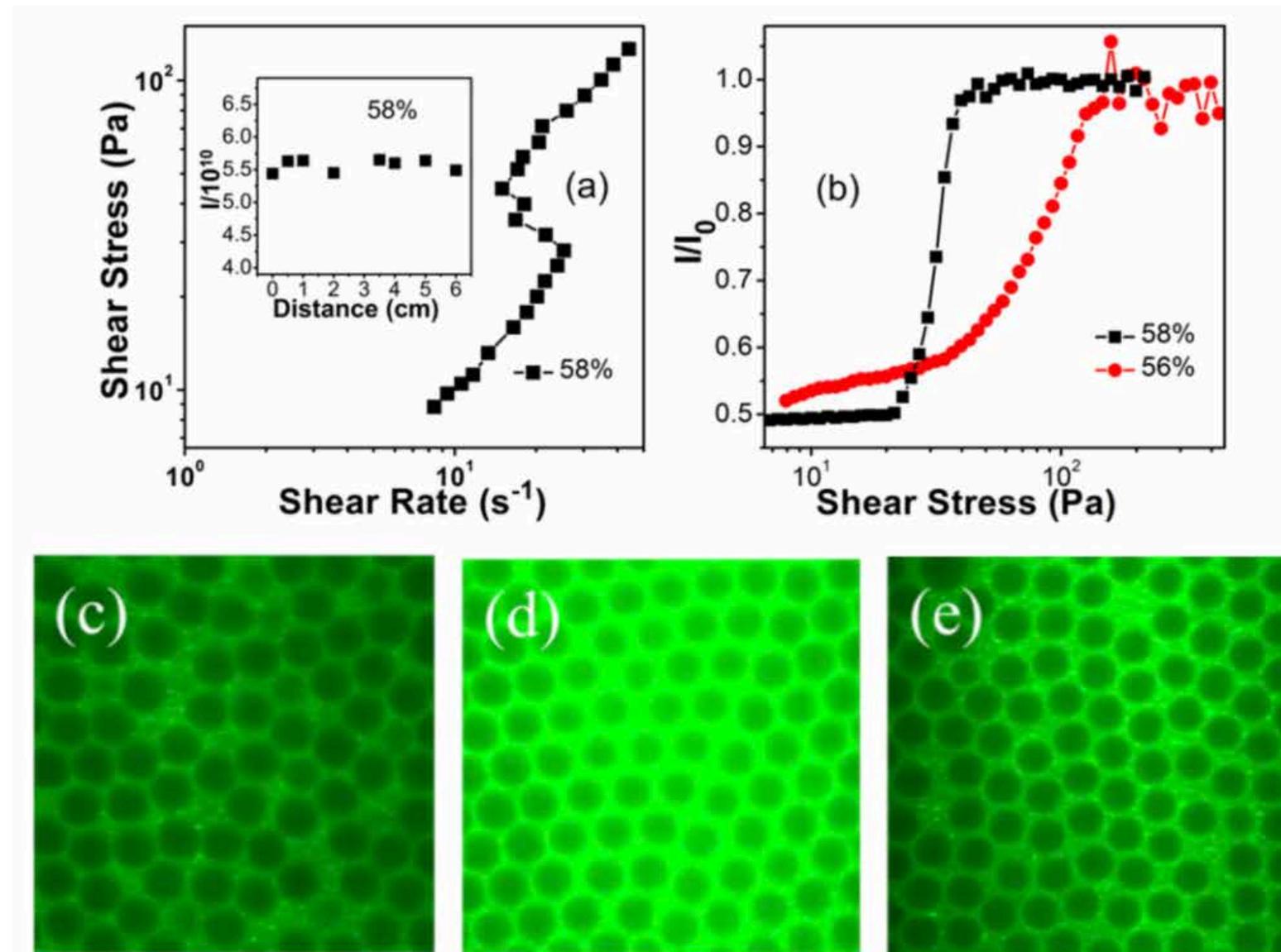
Hydrodynamic part independent of shear rate

Contact part increases with shear rate

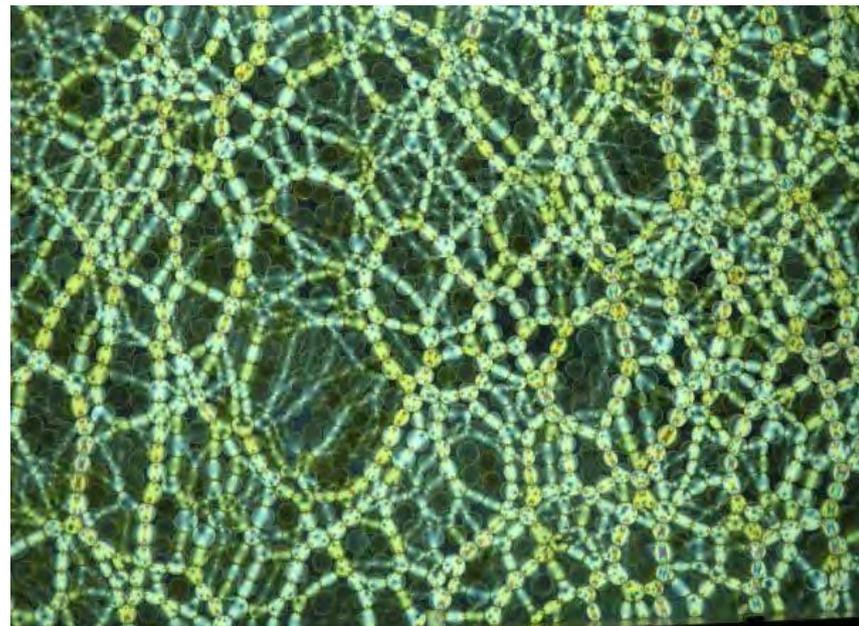
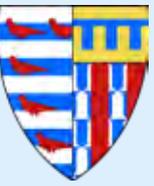
# Experiment 3: direct observation of contacts



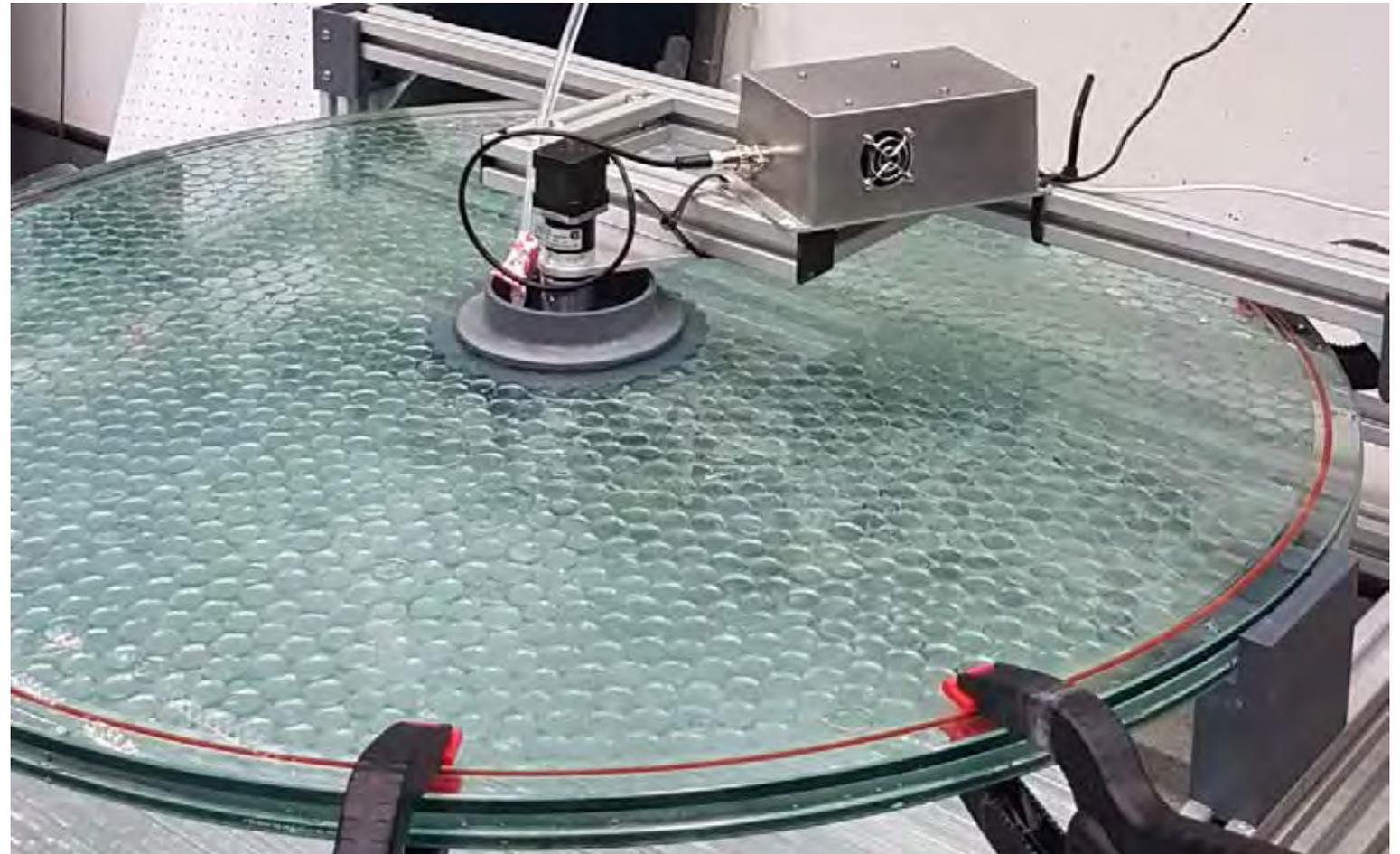
Stress-dependent, fluorescent additive to identify contact points?



# Experiment 3: direct observation of contacts

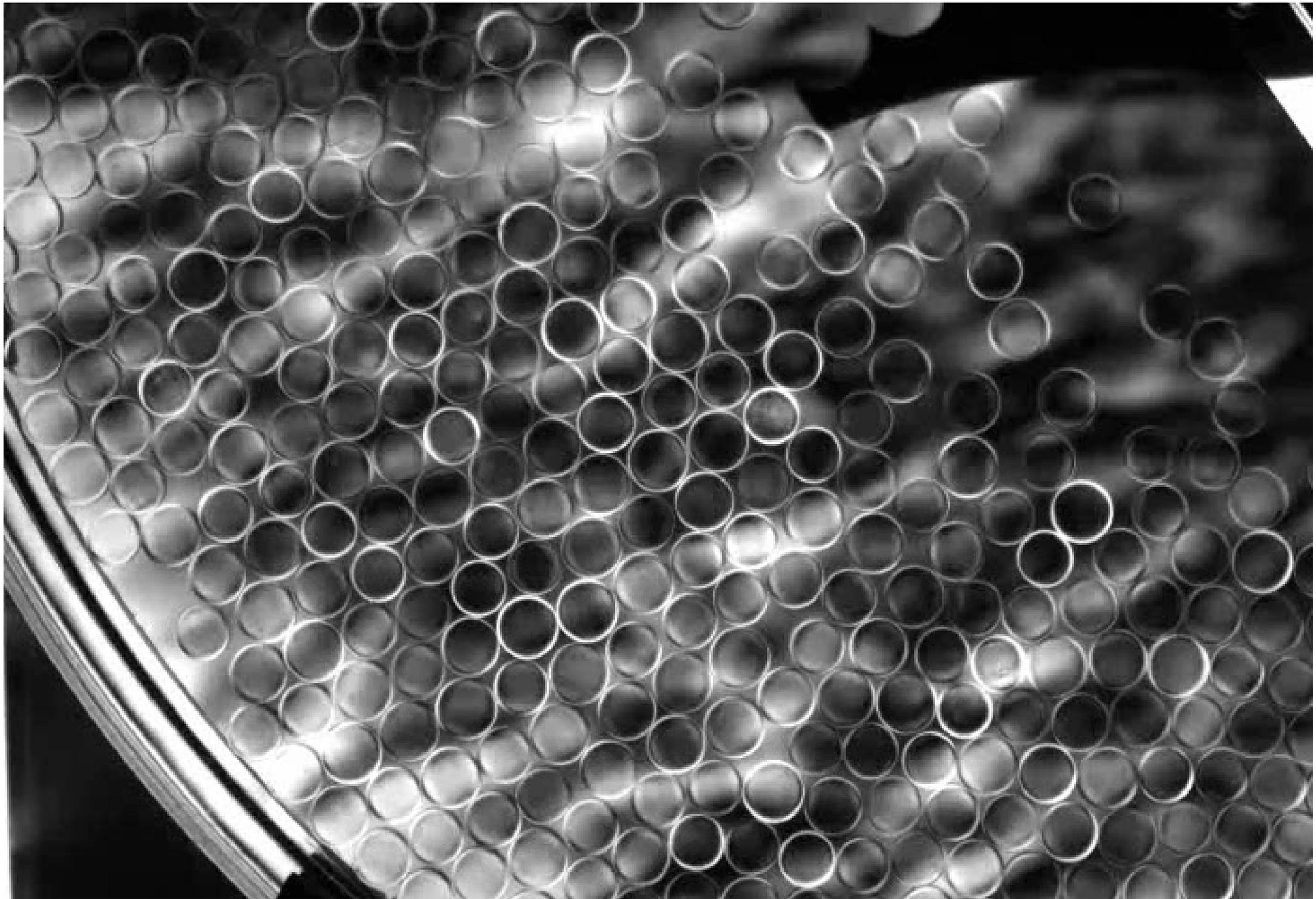


*Bob Behringer*

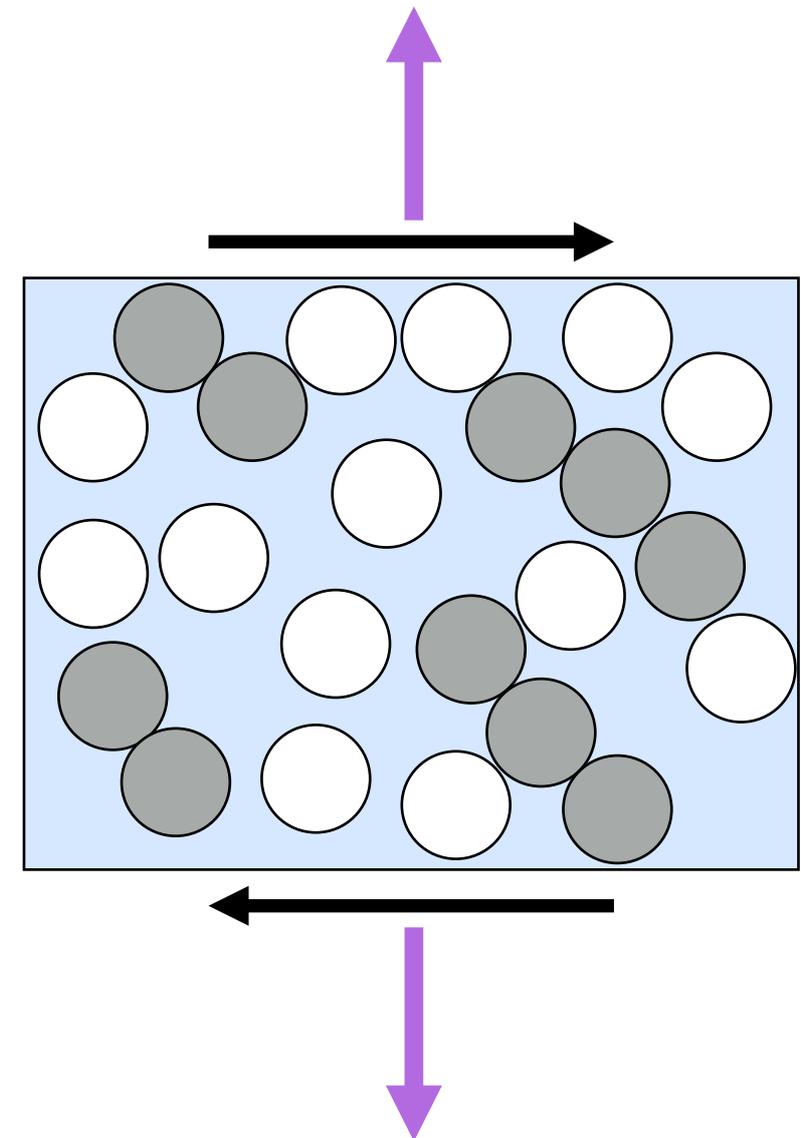
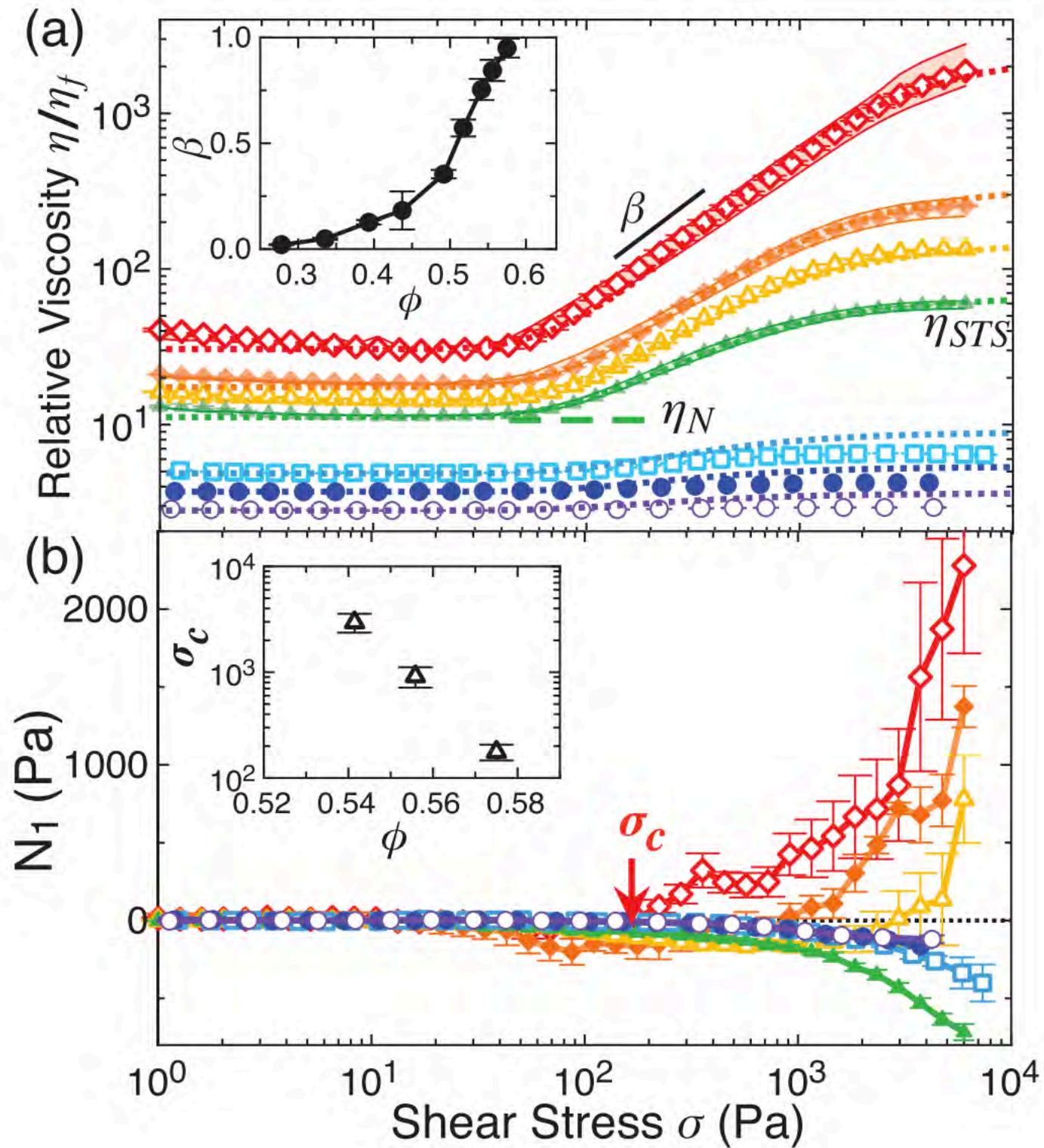
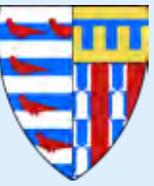


<https://www.youtube.com/watch?v=R1QUMrjWiDU>

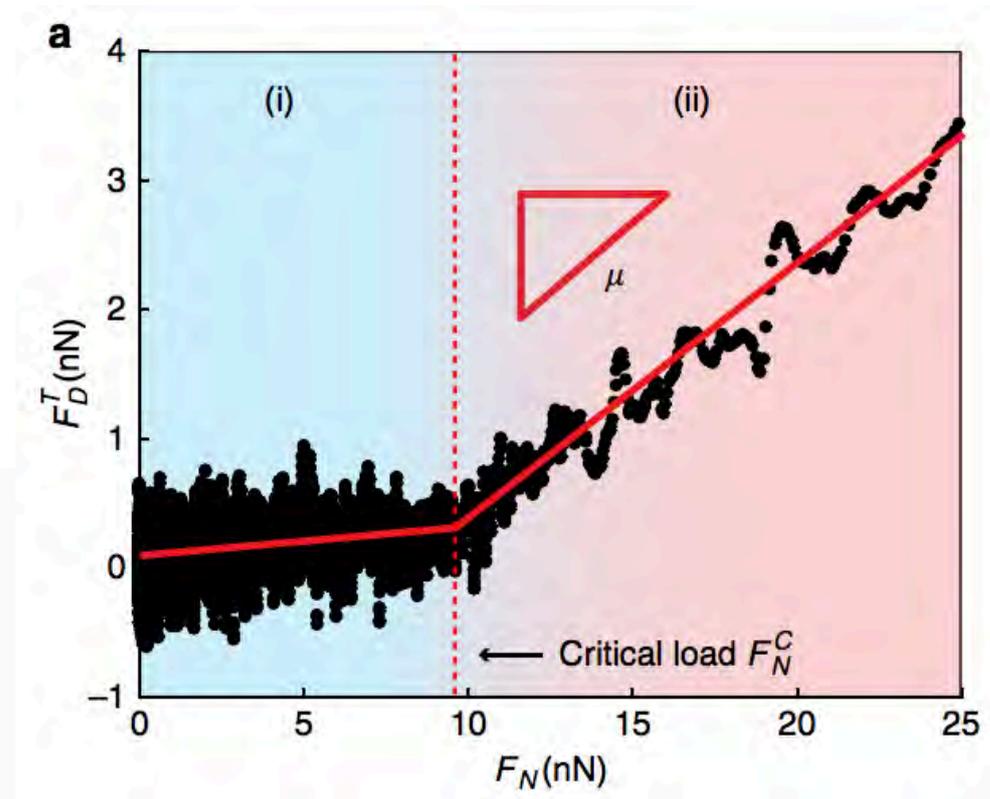
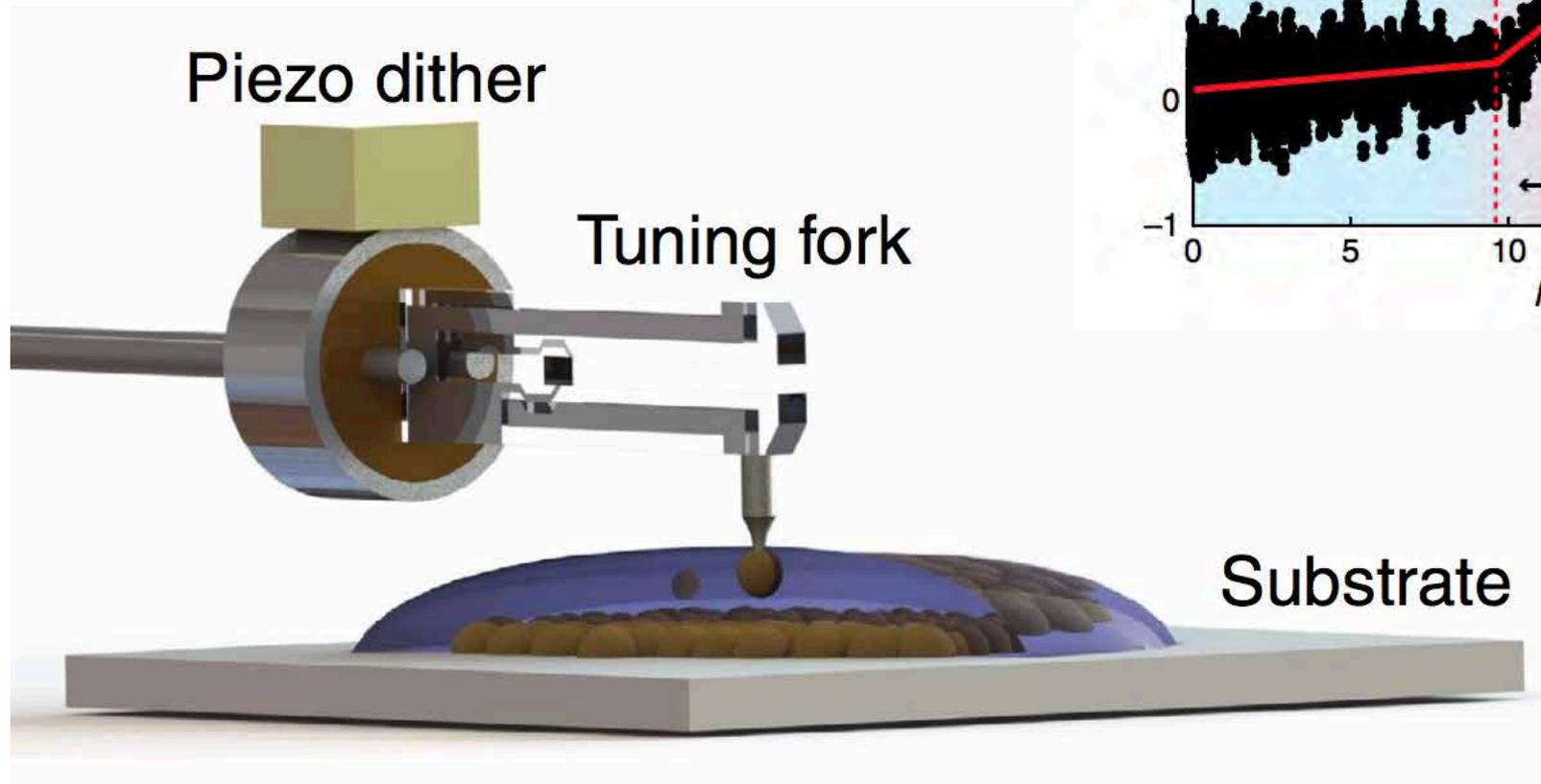
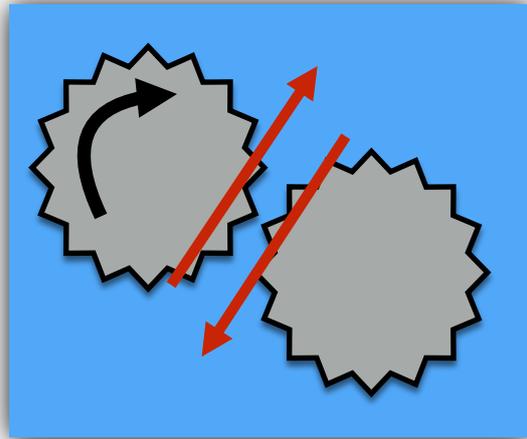
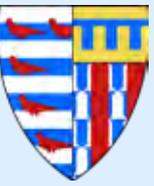
# Experiment 3: direct observation of contacts



# Experiment 4: normal stresses



# Experiment 5: probing the surfaces



# Diagnosing these rheological features



A key practical question is:

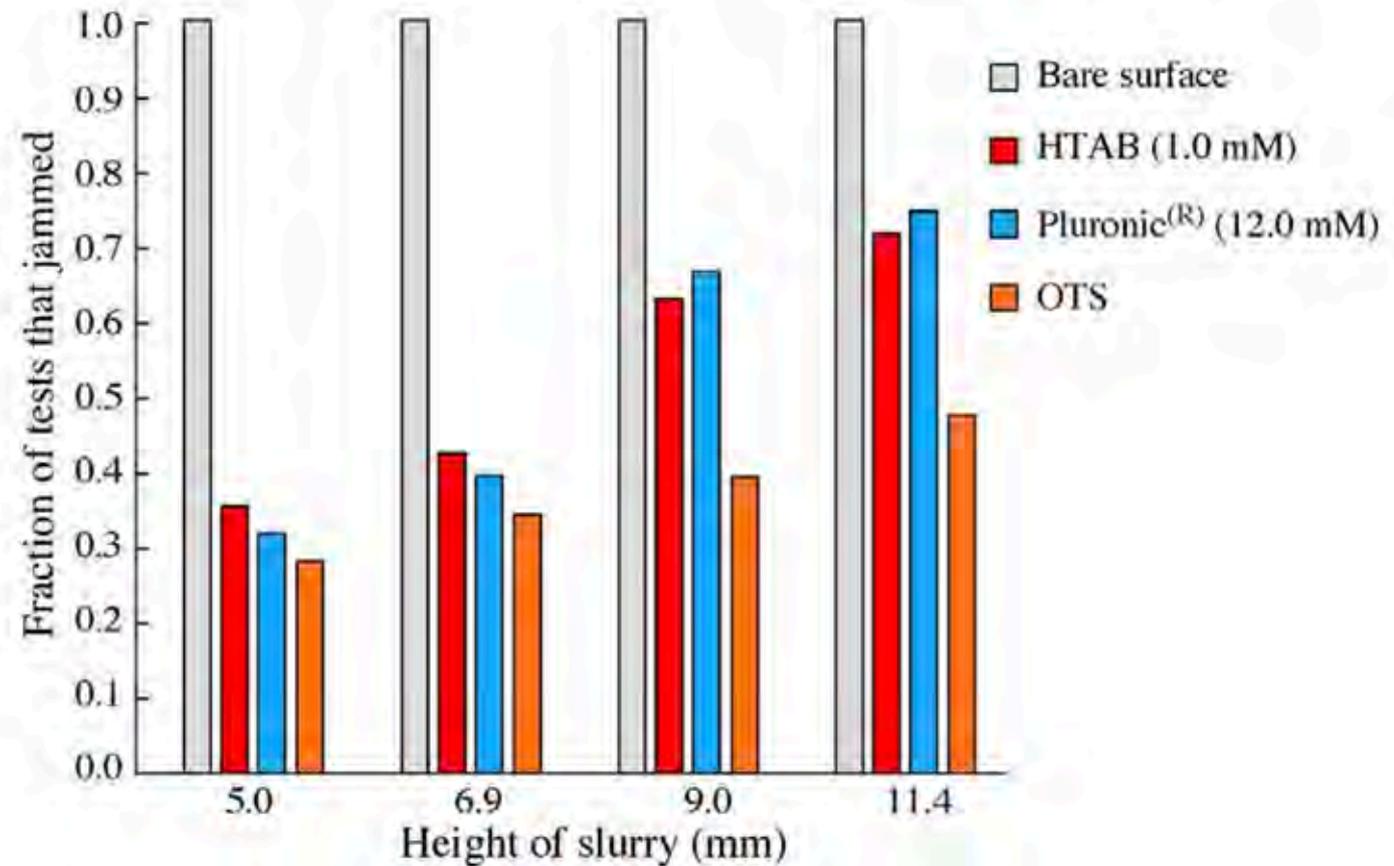
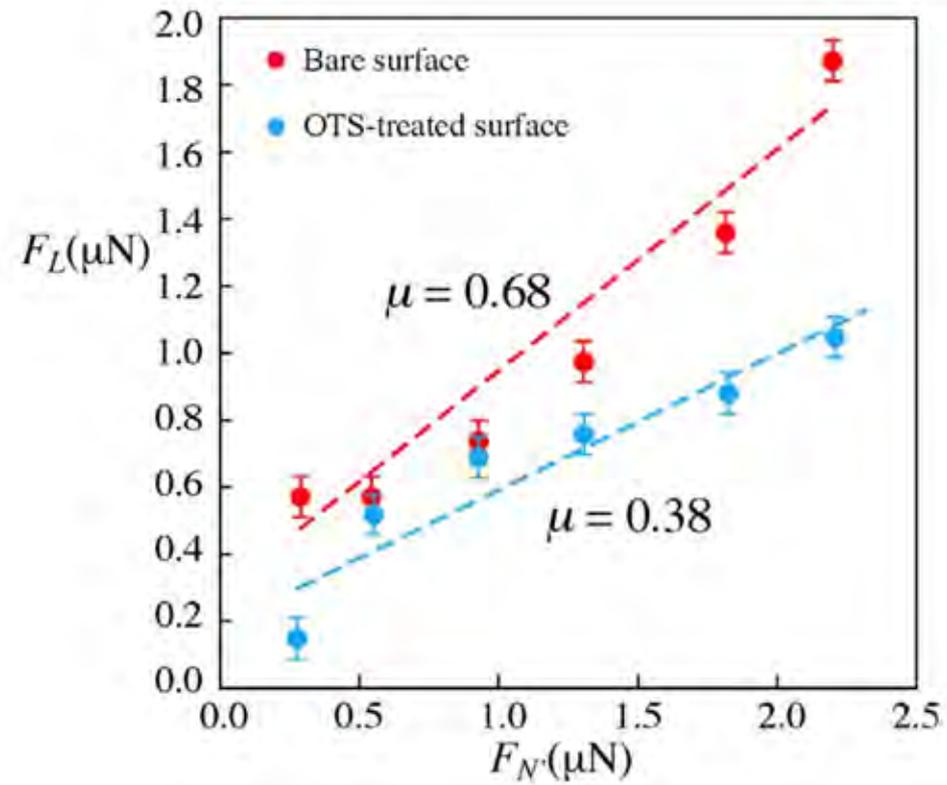
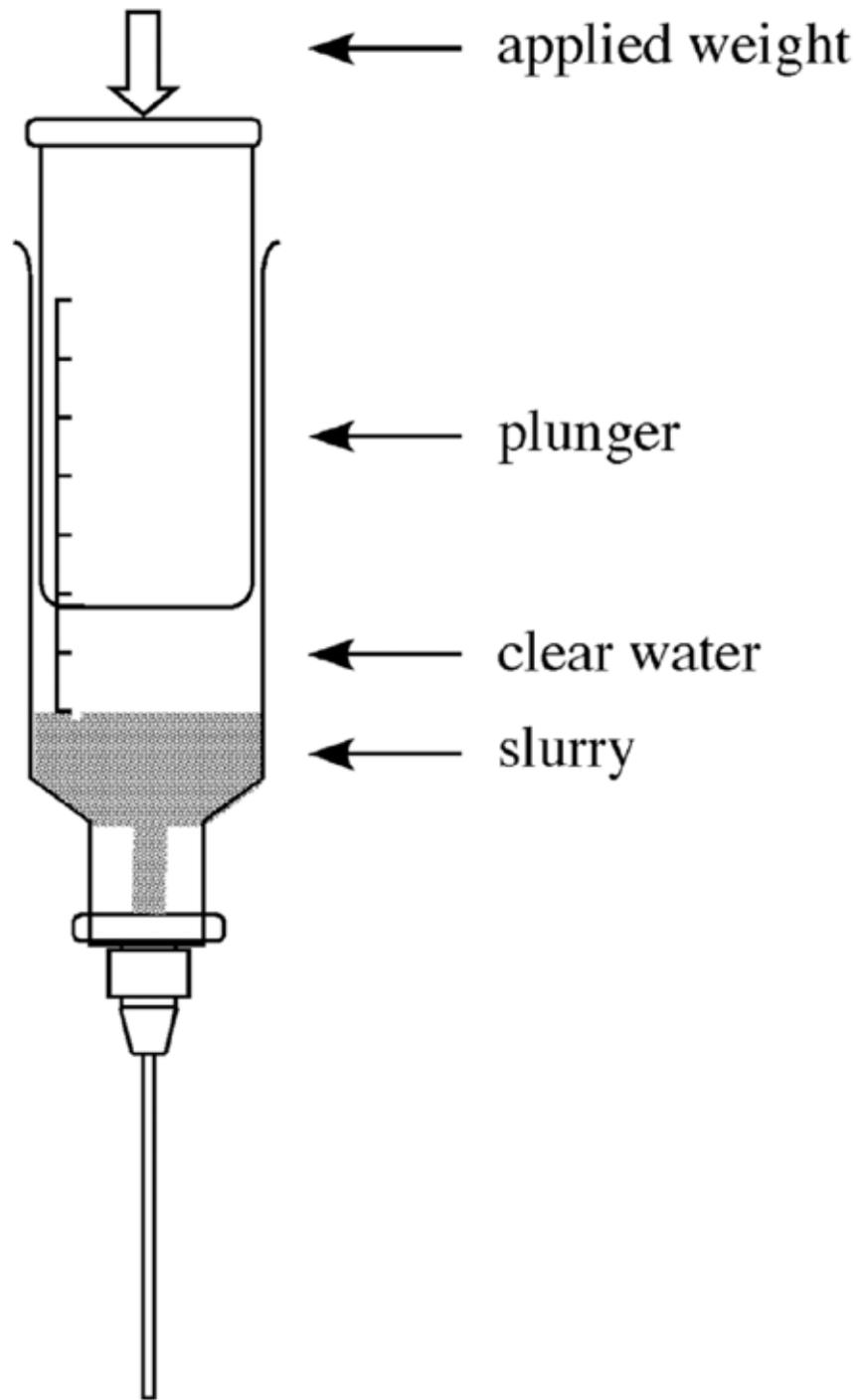
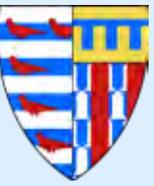
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*5 key characterisation experiments that suggest **particle properties***

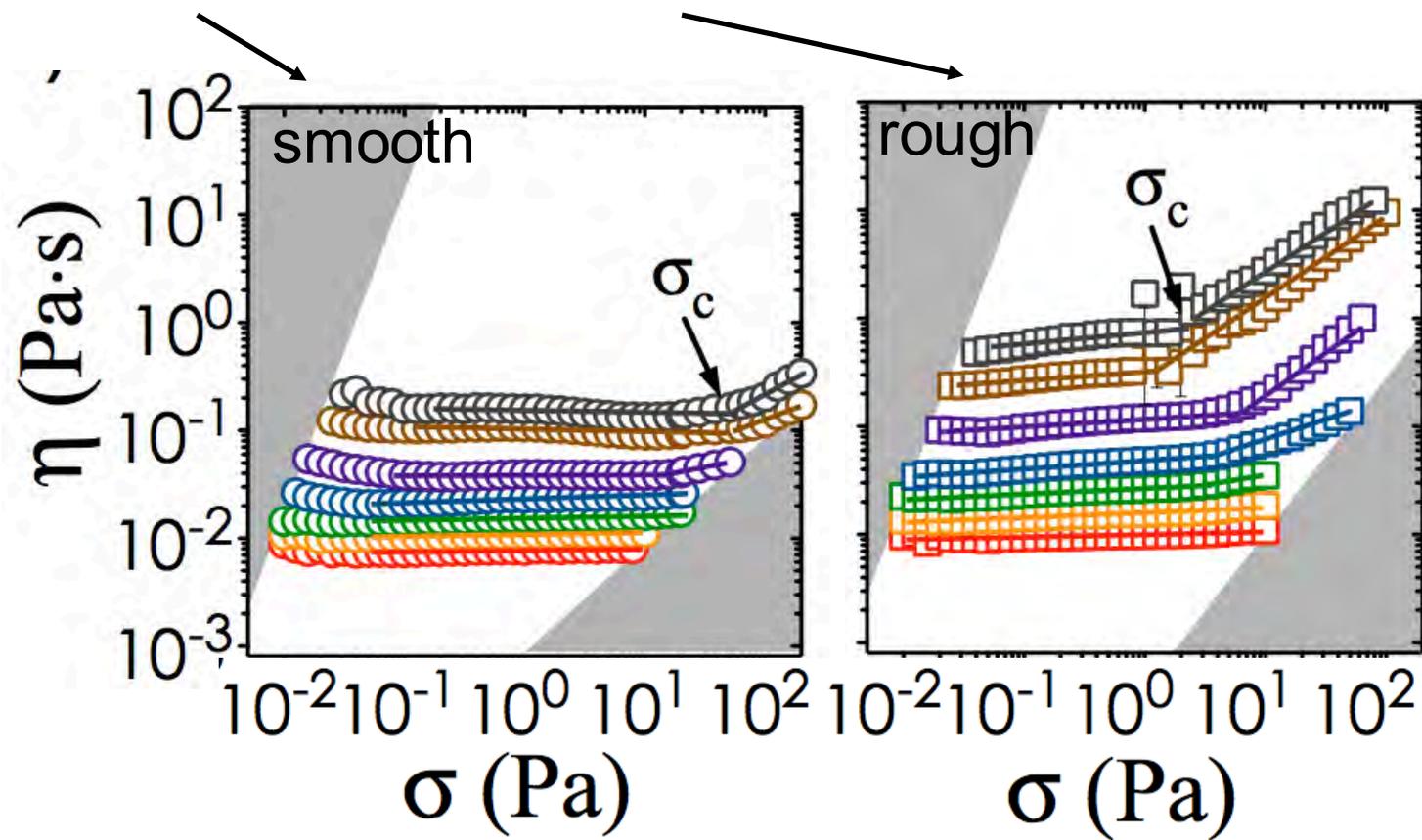
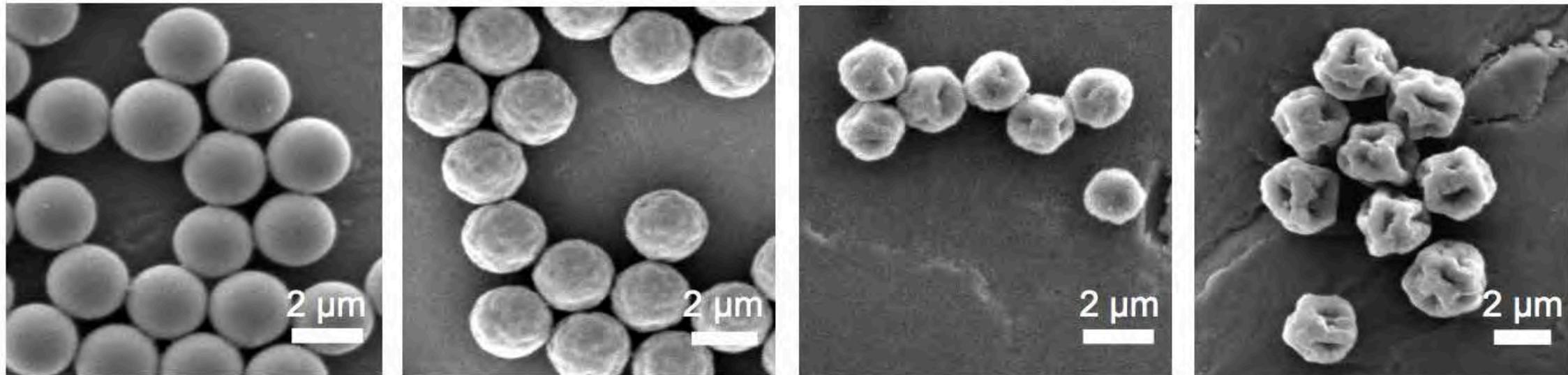
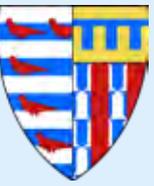
SO...

*What can we do differently in formulation?*

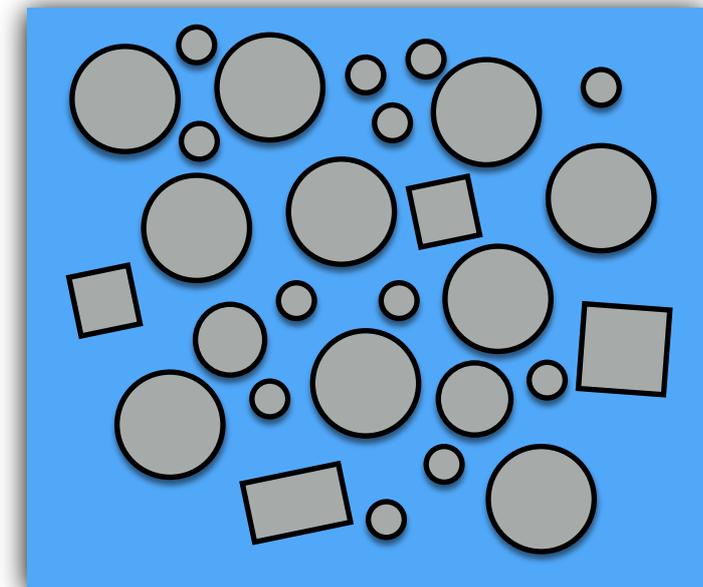
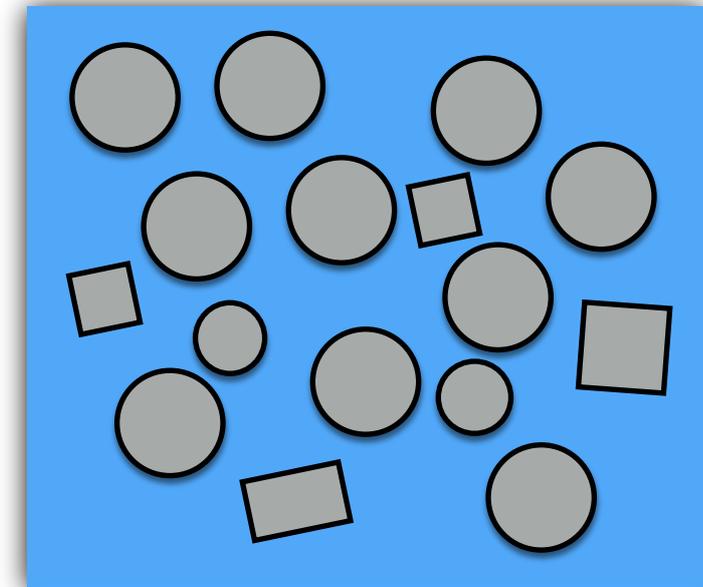
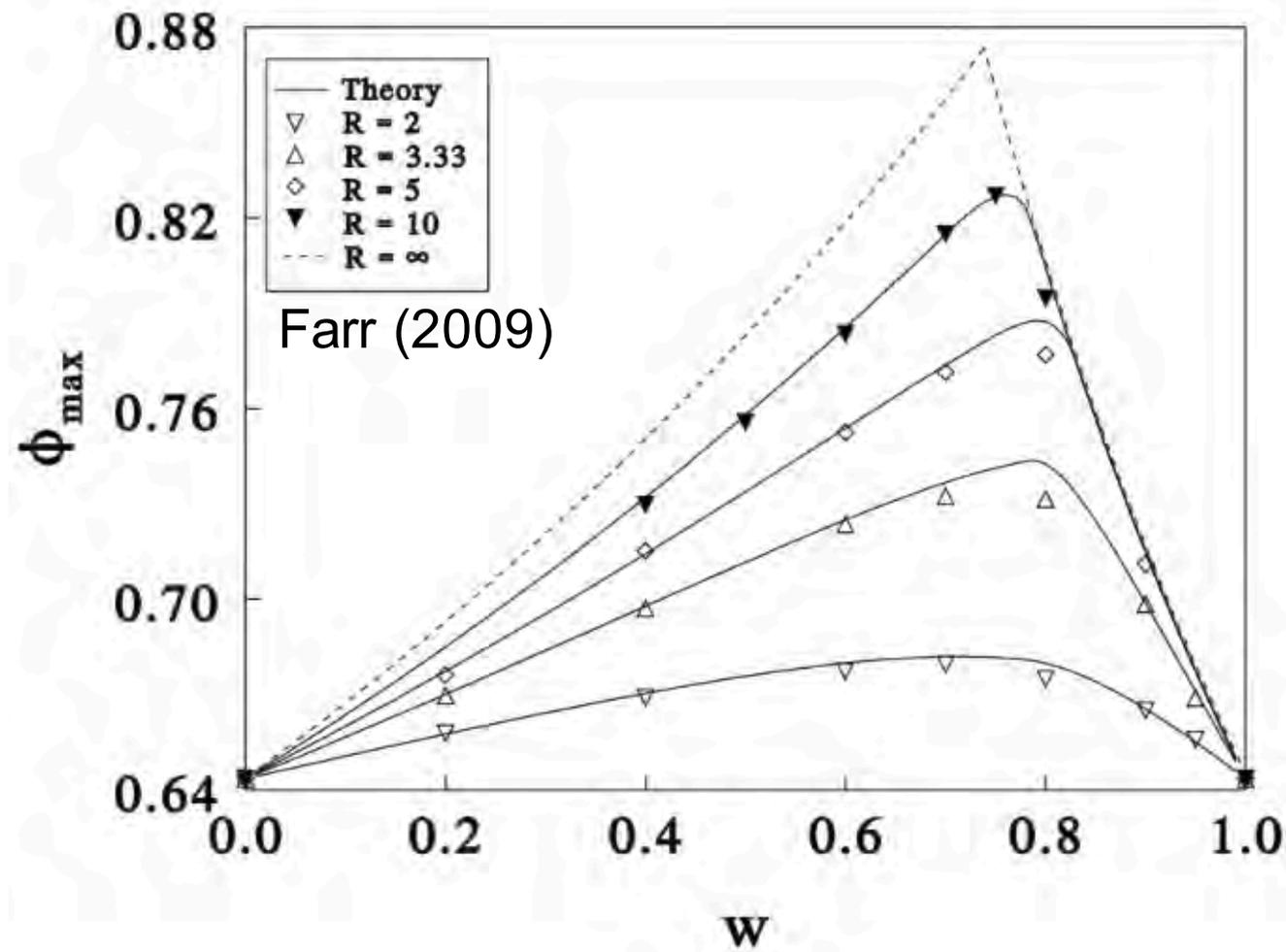
# Formulation: particle friction



# Formulation: particle friction

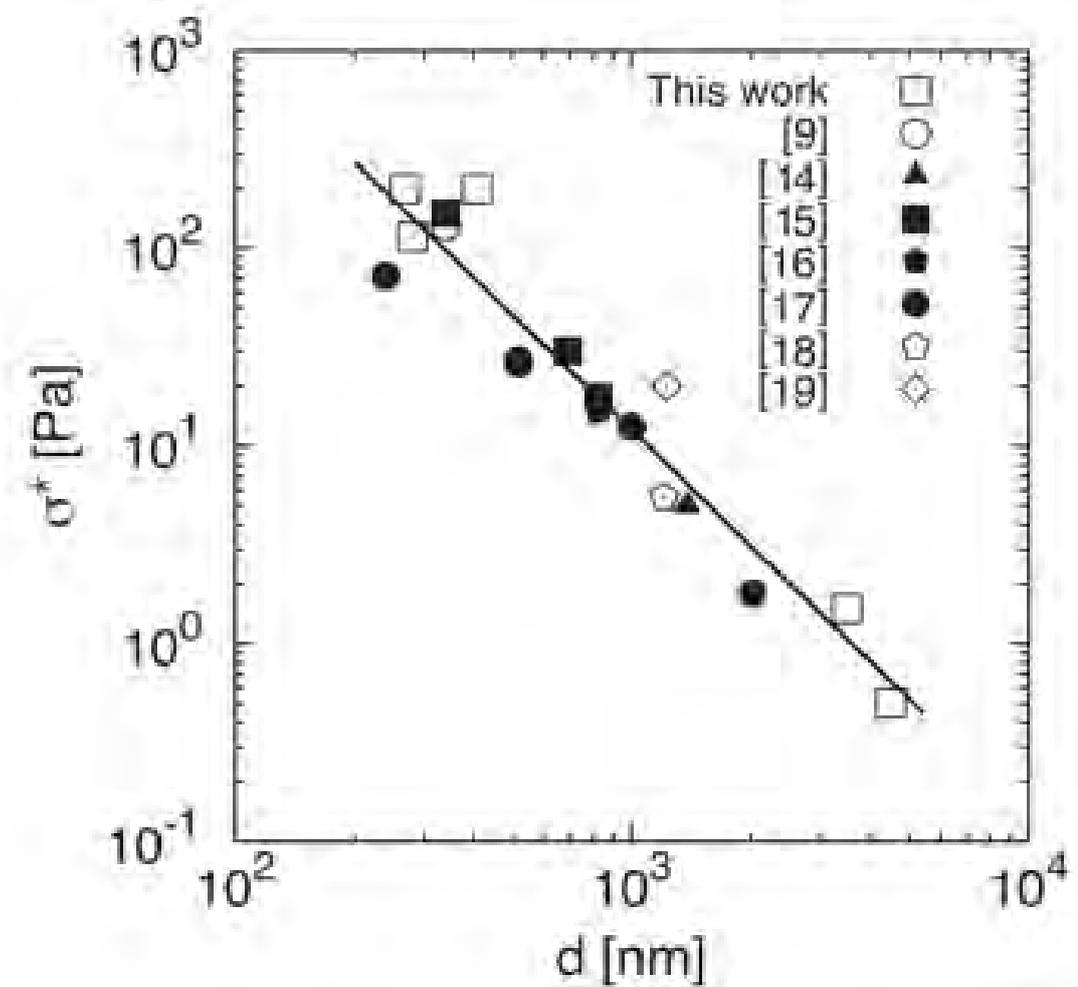
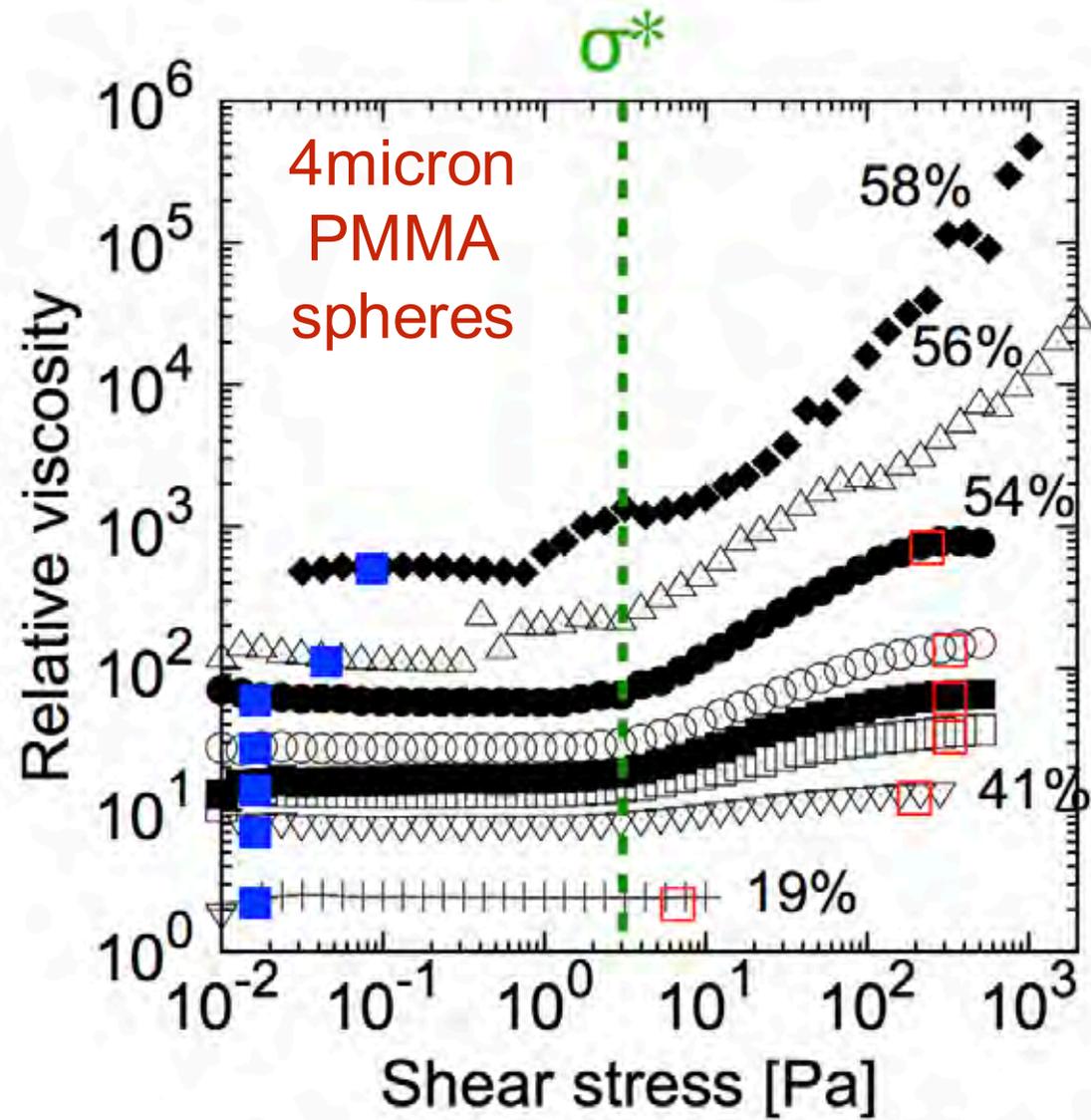
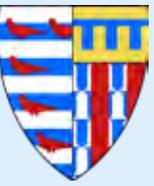


# Formulation: particle size distribution

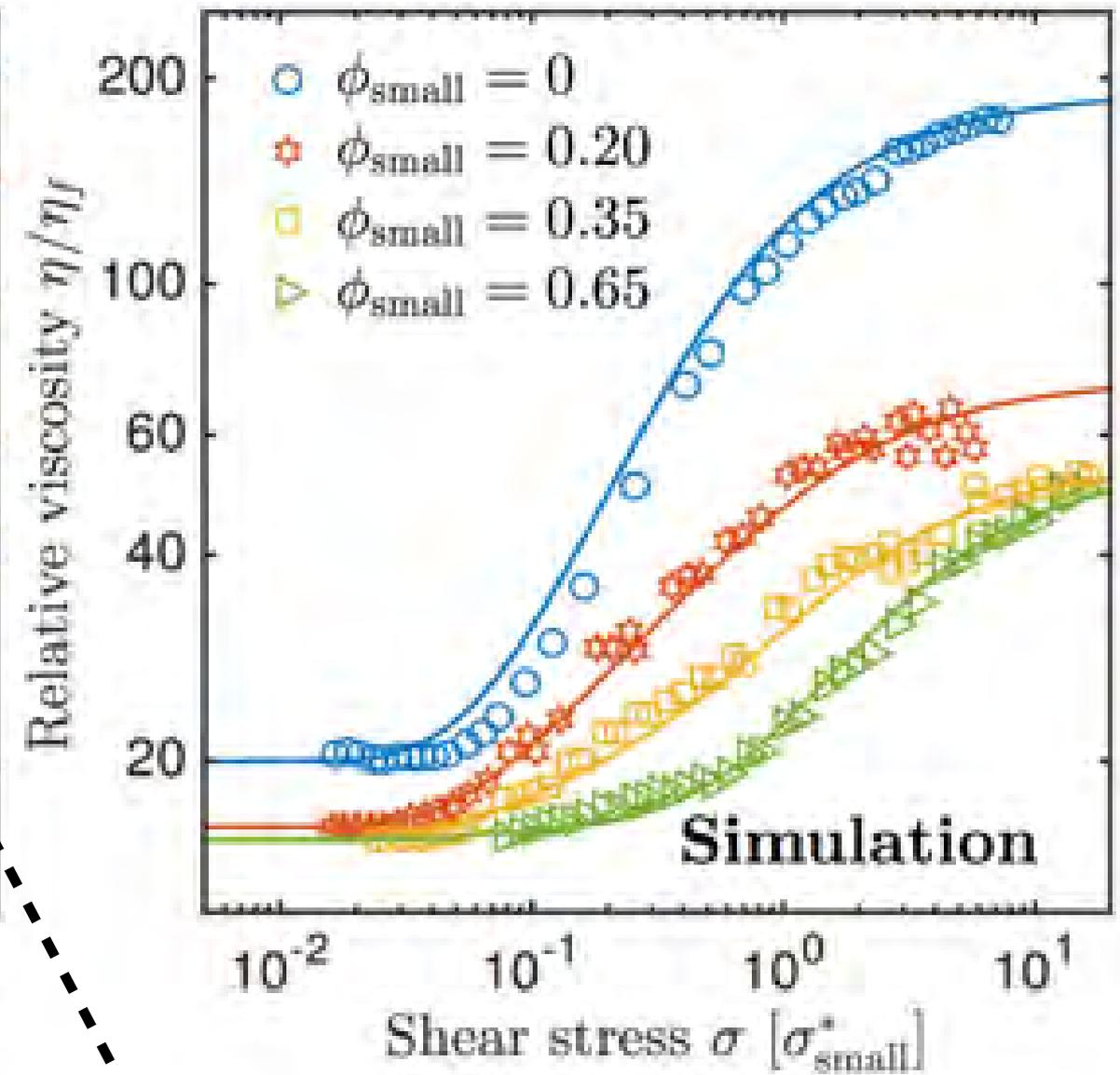
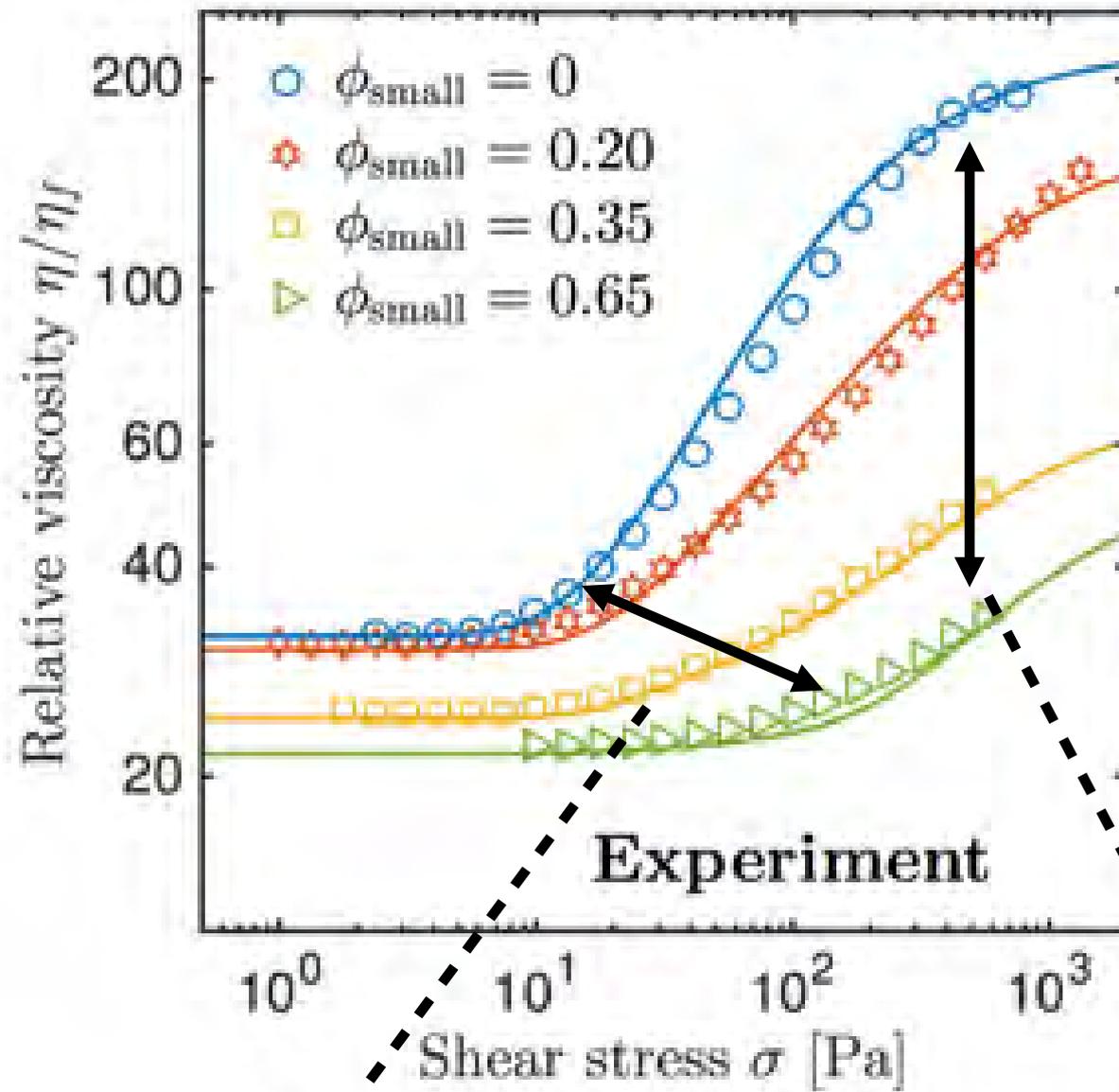
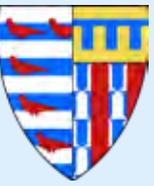


$$\eta = a(\varphi - \varphi_c)^{-2}$$

# Formulation: particle size distribution



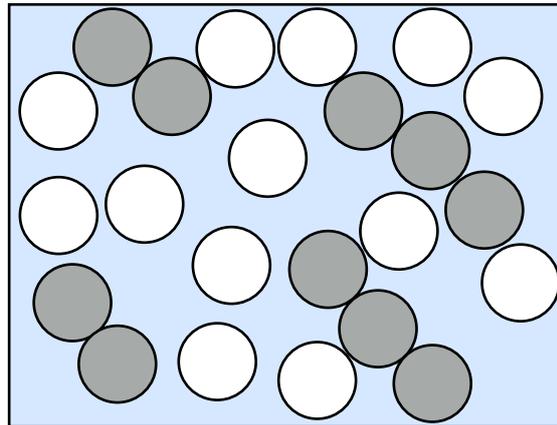
# Formulation: particle size distribution



Order of magnitude  
shift in onset stress

Order of magnitude  
reduction in viscosity

# Formulation: rethinking processing

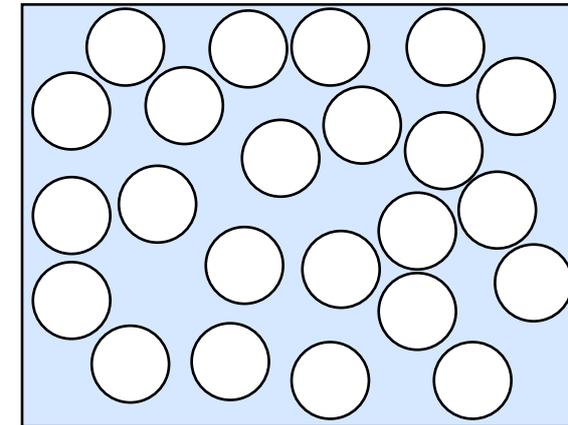


Reversible hydrodynamics  
+  
irreversible contacts

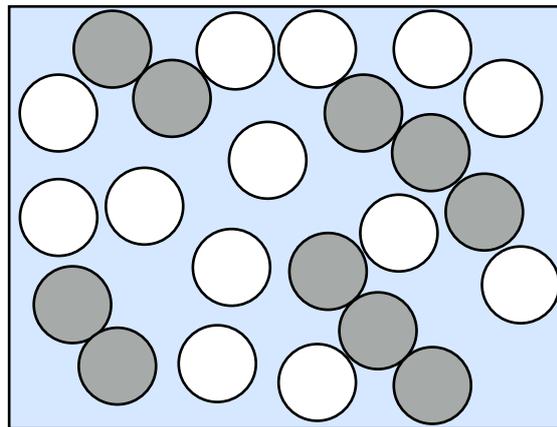
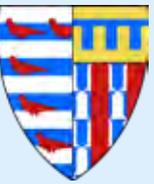


Self-organisation under  
**oscillatory flow**

Pine, Nature (2005)



# Formulation: rethinking processing

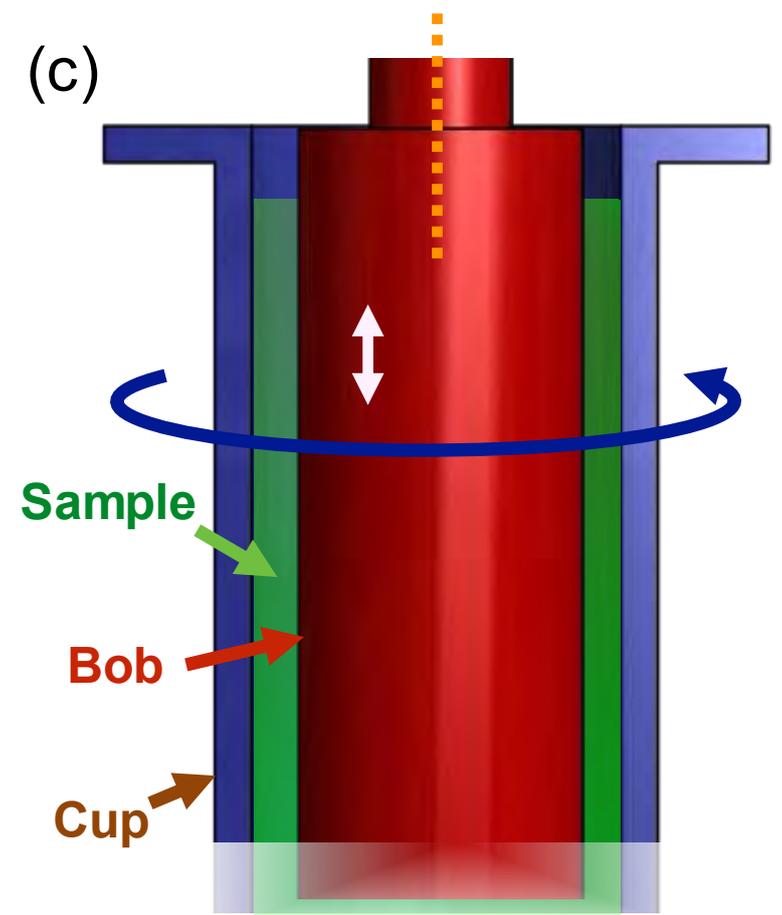
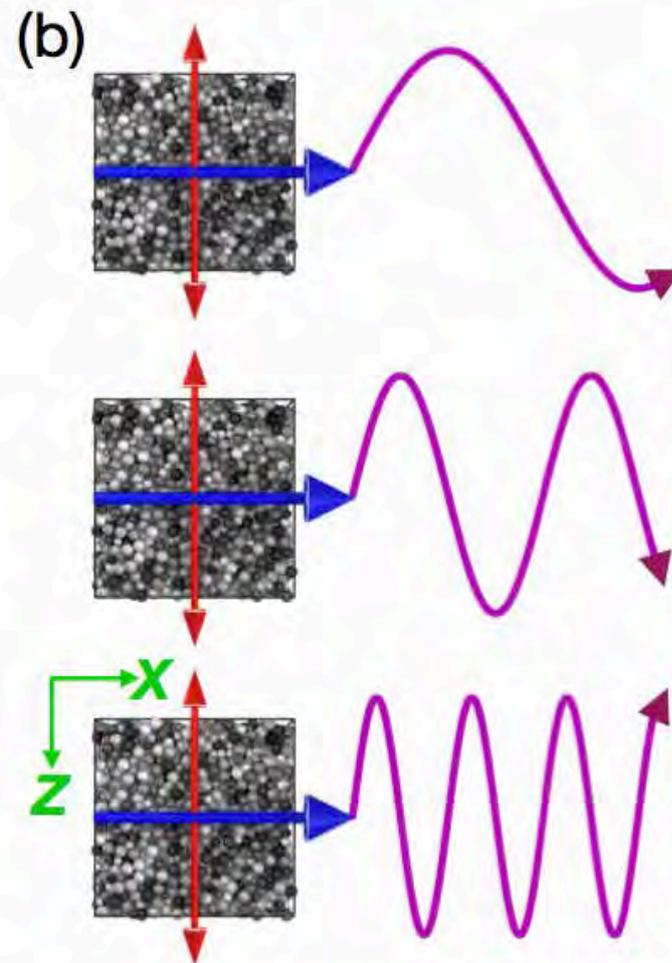
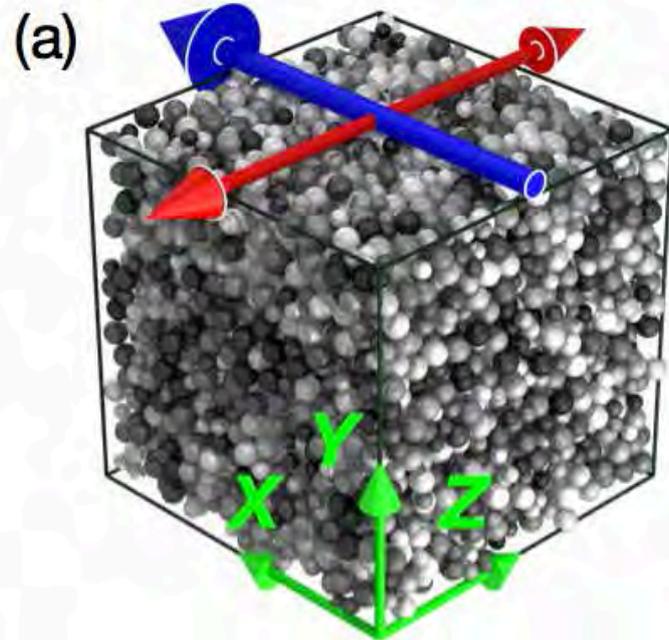
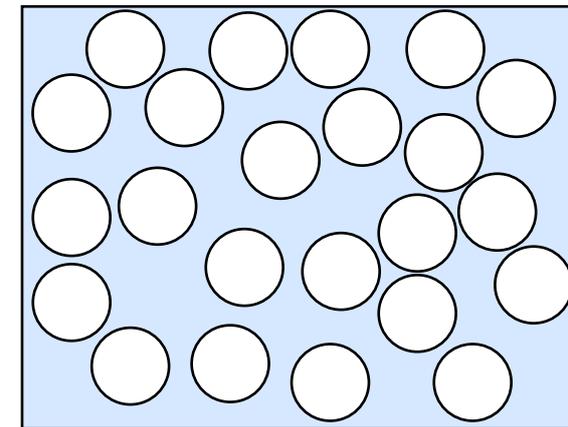


Reversible hydrodynamics  
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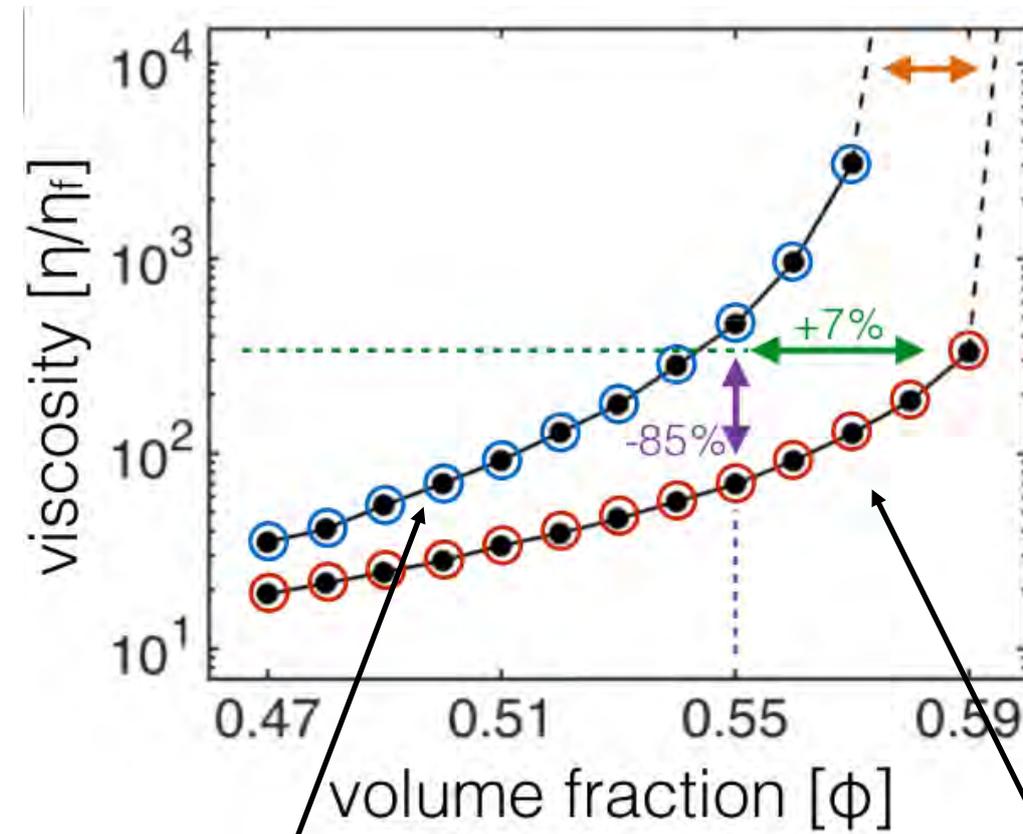
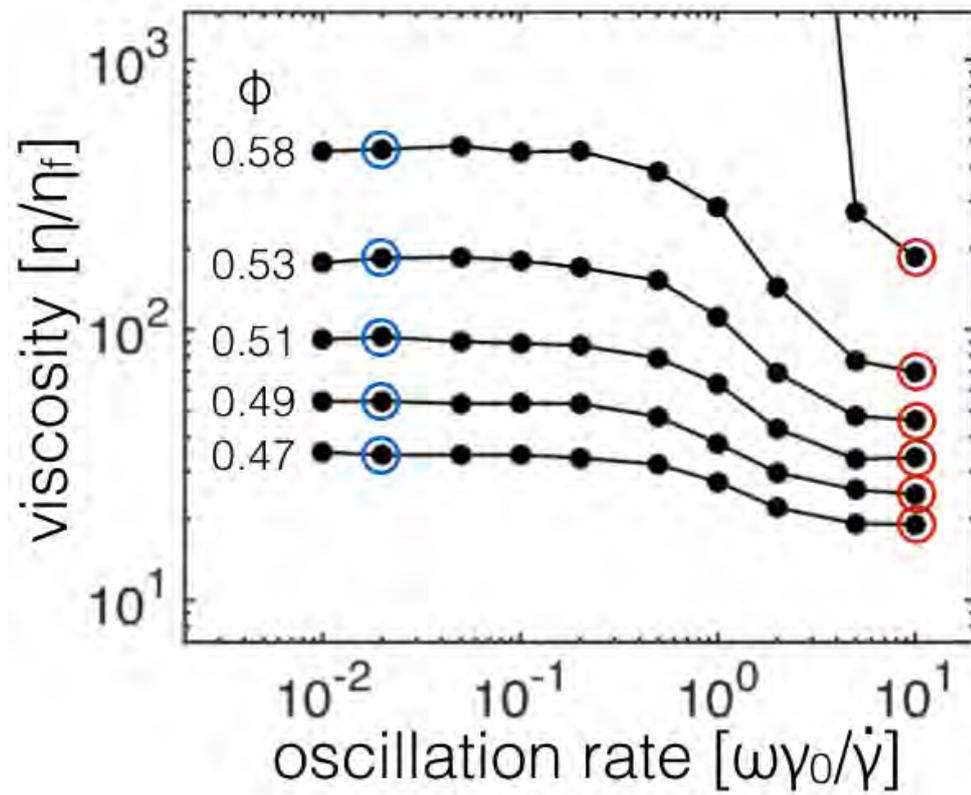
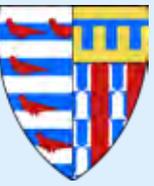


Self-organisation under  
**oscillatory flow**

Pine, Nature (2005)



# Formulation: rethinking processing



Simple shear flow

Simple shear flow + Oscillatory cross shear



*Evidence for the importance of particle-particle contacts:*

1. Viscosity divergences at low and high stress
2. Transient shear reveals irreversible stresses
3. Photoelasticity reveals direct contacts
4. Normal stress analysis
5. AFM measurements reveal static friction coefficient

*What we can do to take control:*

1. Tune the surface chemistry and particle topology
2. Optimise the particle size distribution
3. Implement flow protocols with complex histories



- 1- Can subsidiary flows be applied widely in practice?
- 2- What about attractive particles? Is friction still important?
- 3- We can isolate contacts and hydrodynamics - can we infer specific contact forces from rheology?

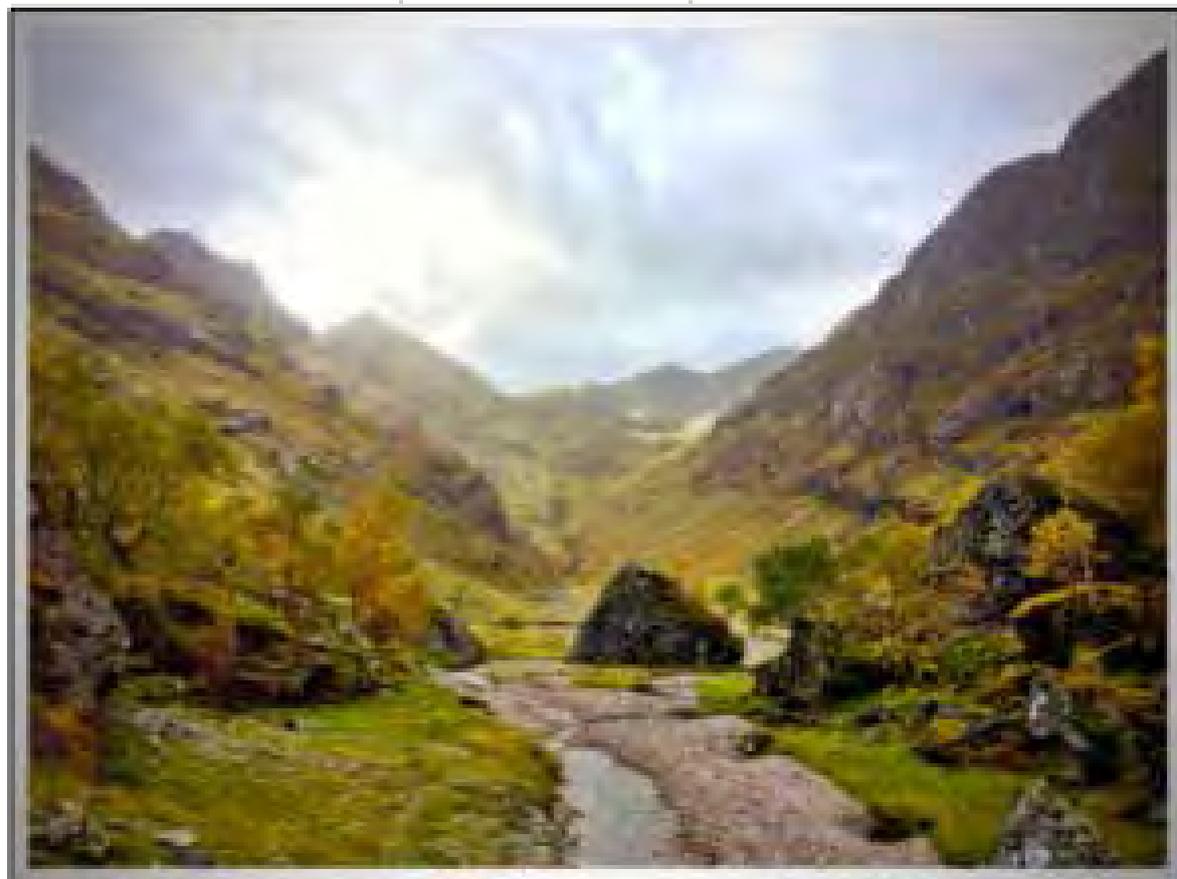
Observing and quantifying force transmission in dense suspensions

1. *Measuring the stresses in **suspensions of coarse and fine particles***
2. *Understanding the forces on **particles in non-Newtonian suspending fluids***

Implementing active flow control in industrial scenarios

1. *Viscosity and dissipation with **non-Newtonian suspending fluids***
2. *Mitigating flow **instabilities** and flow rate fluctuations*

Coire Gabhail, Glencoe, 22 October 2015



**Ness & Sun**, *PRE* (2016)

**Ness & Sun**, *Soft Matter* (2016)

Lin, **Ness**, Cates, Sun and Cohen, *PNAS* (2016)

Lin, Guy, Hermes, **Ness**, Sun, Poon and Cohen, *PRL* (2015)

Guy, Hermes, Poon, *PRL* (2015)

**Ness**, Mari and Cates, *submitted*

Khan, Thomas, Vriend and **Ness**, *in prep*



Romain Mari



Neil Lin



Ben Guy



Michiel Hermes

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